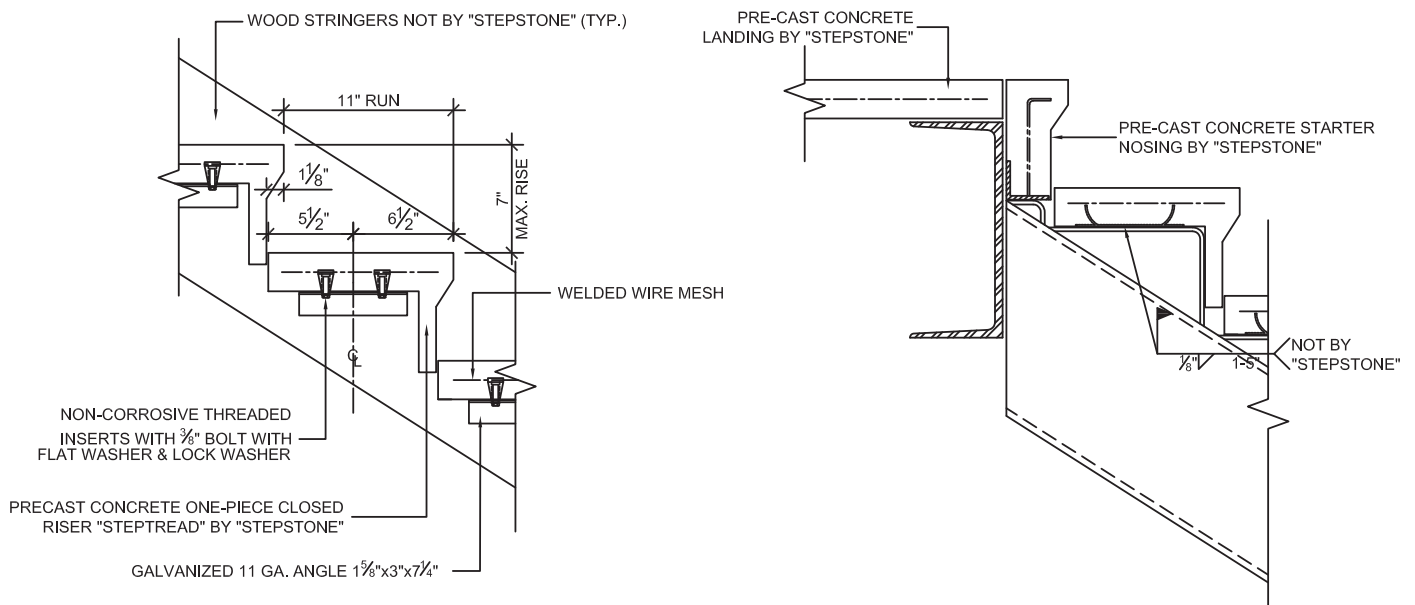


STEPTREAD SYSTEM

STEPTREADS ARE PRECAST CONCRETE STAIR TREADS. THEY MAY BE SUPPORTED BY A WOOD STRUCTURE OR A STEEL STRUCTURE. THEY ARE AVAILABLE IN VARIOUS COLORS AND FINISHES. IN THESE DETAILS YOU WILL FIND GENERAL DETAILS AND DETAILS SPECIFIC TO EITHER WOOD OR STEEL SUPPORTS. YOU MAY CHOOSE ALL OF THE DETAILS OR INDIVIDUAL SECTIONS THAT APPLY TO YOUR PROJECT. THE STEPTREAD SYSTEM INCLUDES INFORMATION ON BOTH THE STEPS AND LANDING PLANKS FOR A COMPLETE DESIGN. THESE DETAILS ARE AVAILABLE TO YOU IN PDF FORMAT, CAD FORMAT, AND DWF FORMAT. STEPSTONE, LLC HAS BEEN MANUFACTURING STEPTREADS FOR OVER 25 YEARS.



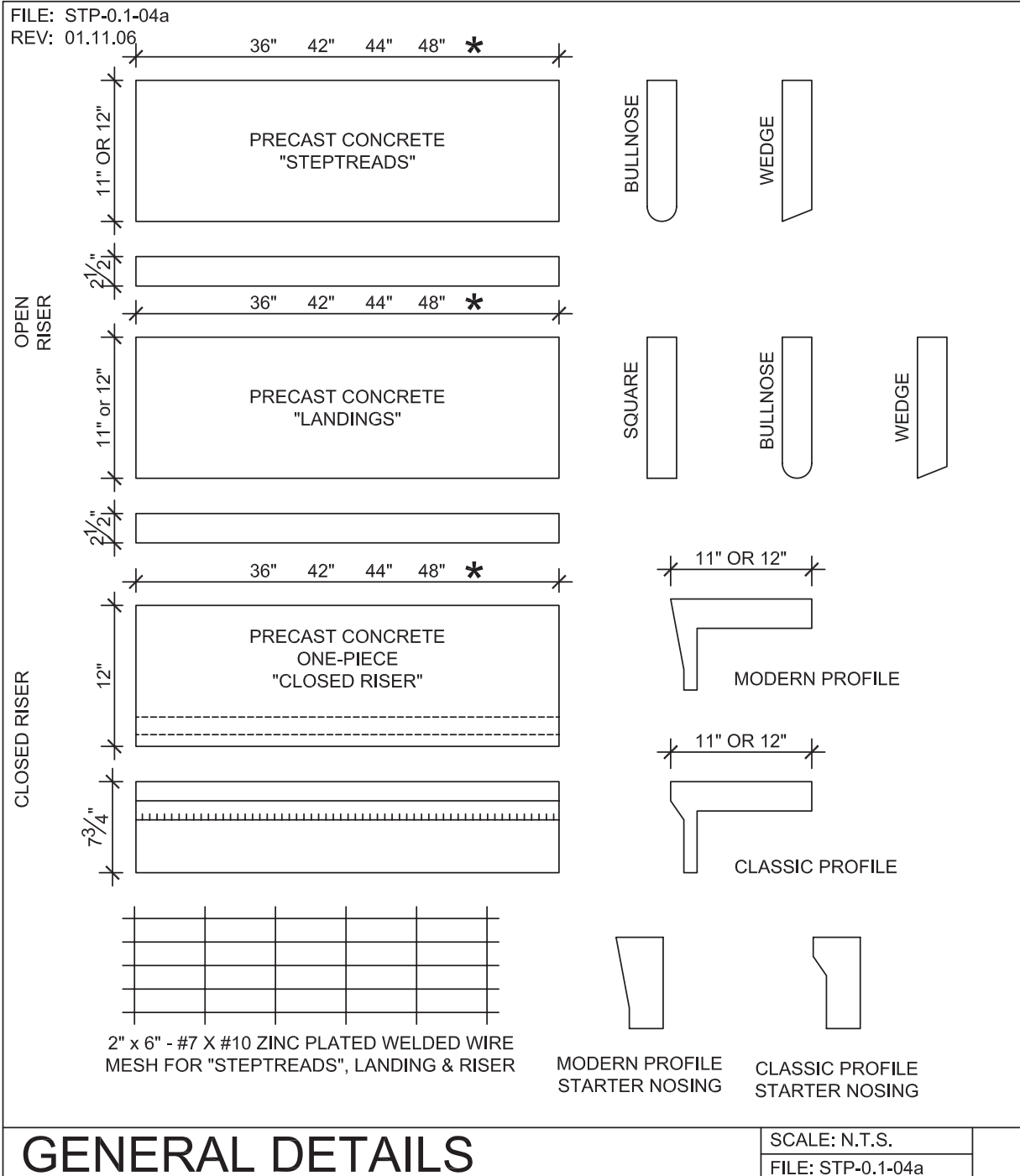
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STEPTREAD DETAILS

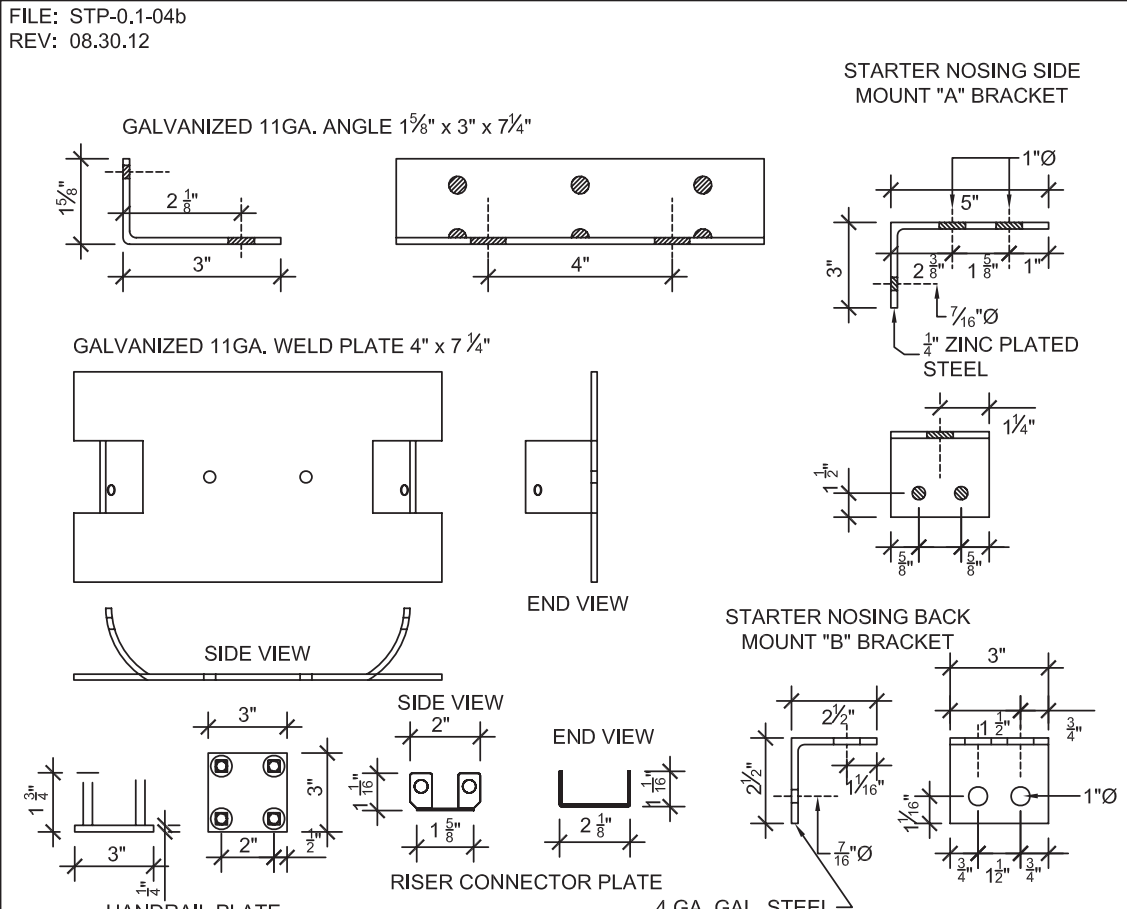
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STEEL SUPPORT LAYOUT/CLOSED RISER-BETWEEN STRINGERS, STRAIGHT LANDING	STP 2.0-02	PAGE 18-S
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STEPTREAD DETAILS

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STEEL SUPPORT DETAILS/ABOVE STRINGERS-WELD ON, STRAIGHT LANDING	STP 4.1-11	PAGE 60-S



FILE: STP-0.1-04b
REV: 08.30.12



GALVANIZED 11GA. ANGLE $1\frac{5}{8}'' \times 3'' \times 7\frac{1}{4}''$

GALVANIZED 11GA. WELD PLATE $4'' \times 7\frac{1}{4}''$

STARTER NOSING SIDE MOUNT "A" BRACKET

STARTER NOSING BACK MOUNT "B" BRACKET

HANDRAIL PLATE

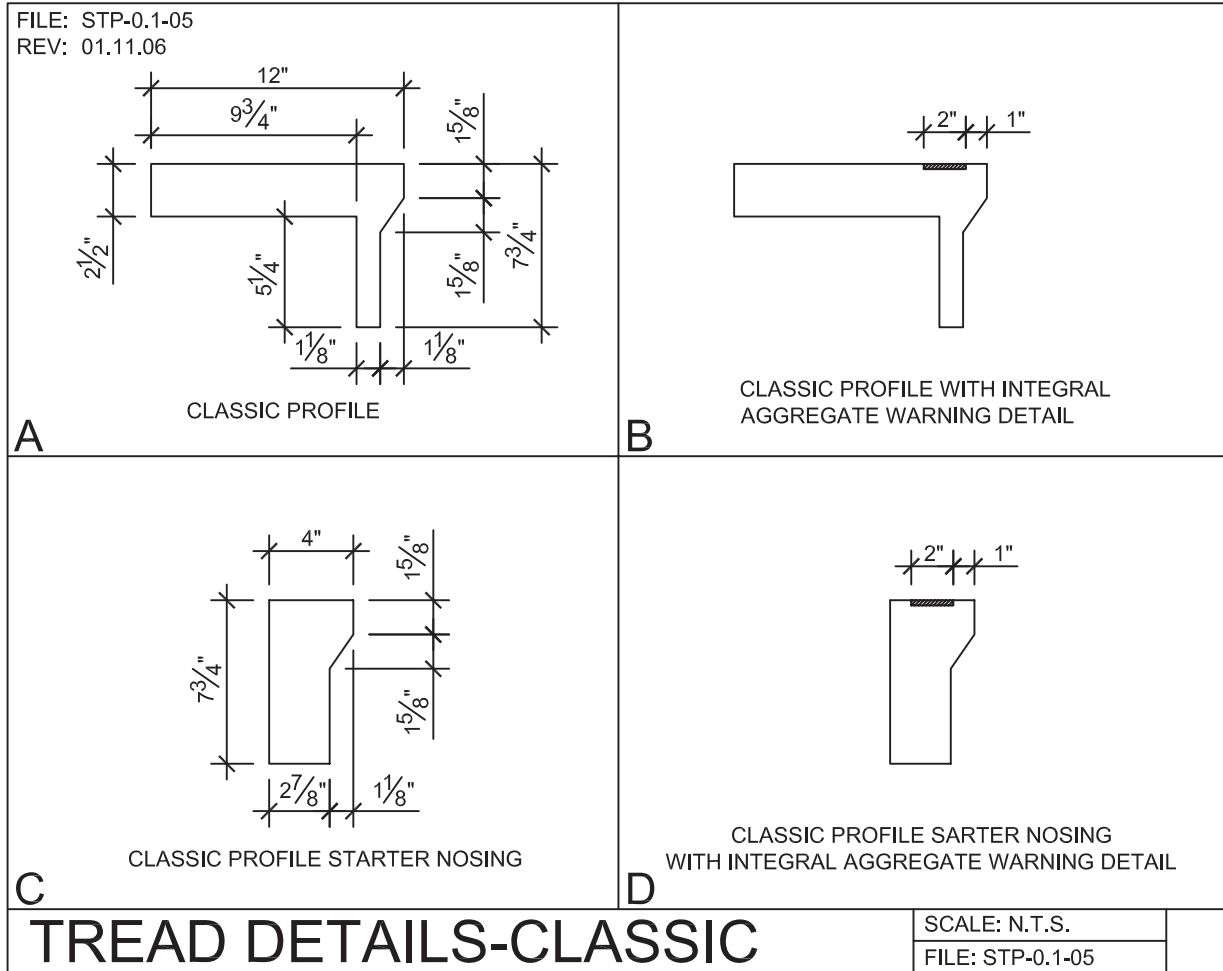
RISER CONNECTOR PLATE

4 GA. GAL. STEEL

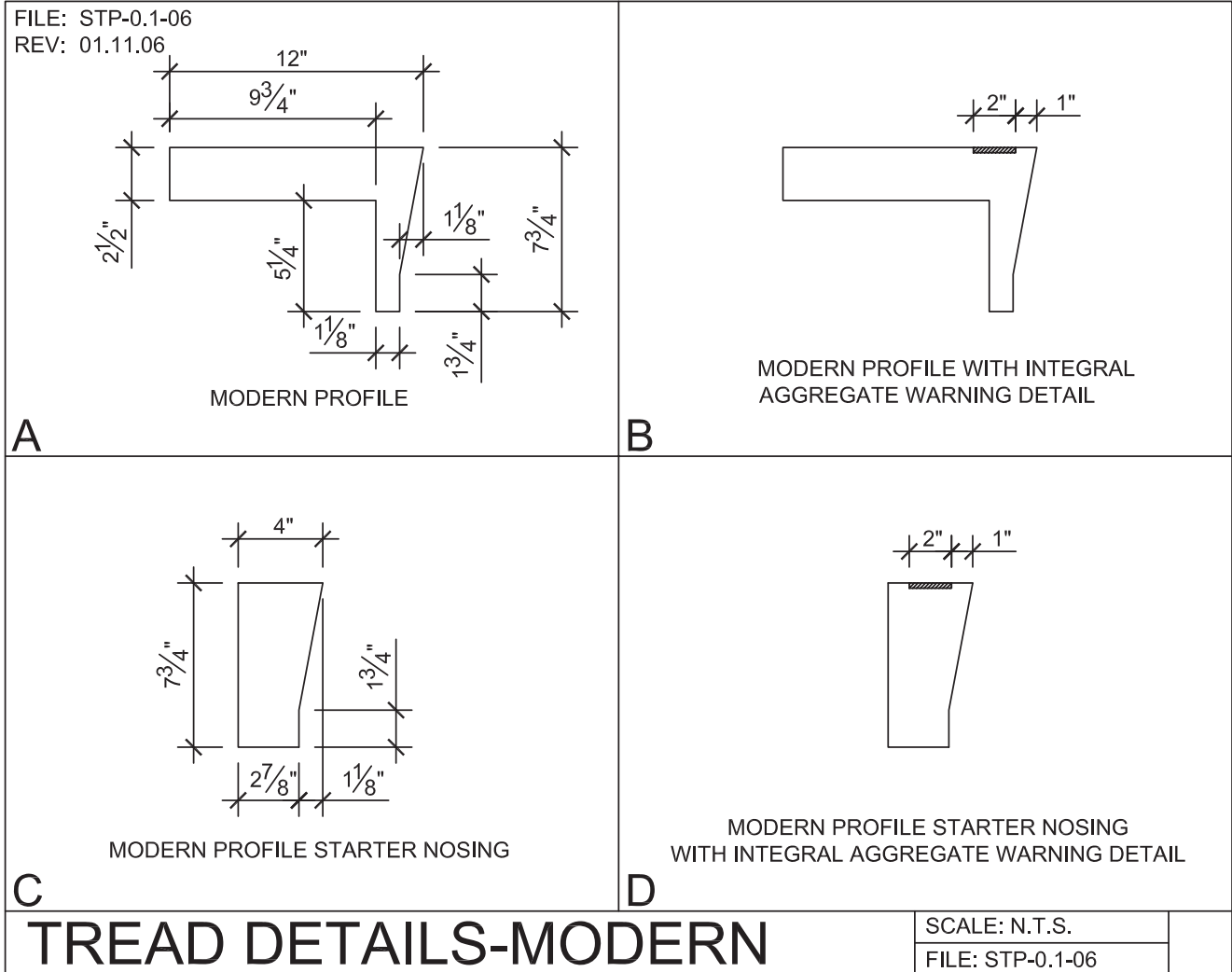
- THIS SHEET IS INTENDED TO BE THE STANDARD PLAN ONLY FOR "STEPSTONE" PRECAST CONCRETE TREAD AND RISER SYSTEM. THE PURPOSE OF THIS STANDARD PLAN IS TO SHOW ONLY THE TREADS AND RISERS AND THEIR DIRECT CONNECTIONS TO THE SUPPORTING STRUCTURE.
- THIS STANDARD PLAN DOES NOT COVER THE DESIGN OR INSTALLATION OF ANY SUPPORTING STRUCTURE, HANDRAILS OR GUARDRAILS. IT DOES NOT COVER ACCESS REQUIREMENTS.
- ONLY ITEMS NOTED BY "STEPSTONE" SHALL BE FURNISHED BY "STEPSTONE". SUCH ITEMS SHALL BE INSTALLED BY OTHERS. "STEPSTONE" SHALL NOT BE RESPONSIBLE FOR THE QUALITY OF THE INSTALLATION.
- ALL ITEMS NOTED AS "NOT BY STEPSTONE" SHALL BE FURNISHED AND INSTALLED BY OTHERS. "STEPSTONE" SHALL NOT BE RESPONSIBLE FOR THE DESIGN AND INSTALLATION OF SUCH ITEMS.
- ALL WELDS NOTED AS "NOT BY STEPSTONE" ARE THE MINIMUM SIZE AND LENGTH REQUIRED BY "STEPSTONE" AND SHALL BE MADE BY OTHERS. "STEPSTONE" SHALL NOT BE RESPONSIBLE FOR THE INSPECTION OR QUALITY OF SUCH WELDS.
- ALL ITEMS HAVE STANDARD MANUFACTURING TOLERANCES.
- ALLOW $\frac{1}{8}'' - \frac{3}{16}''$ CLEARANCE BETWEEN TREADS & STRINGERS ON EACH SIDE.
- ALL CONCRETE SHALL BE 5,000 P.S.I. (TYPICAL)
- MAXIMUM TREAD FREE SPAN IS 60". MAXIMUM LANDING PLANK FREE SPAN IS 60".

* CUSTOM LENGTHS ARE AVAILABLE.

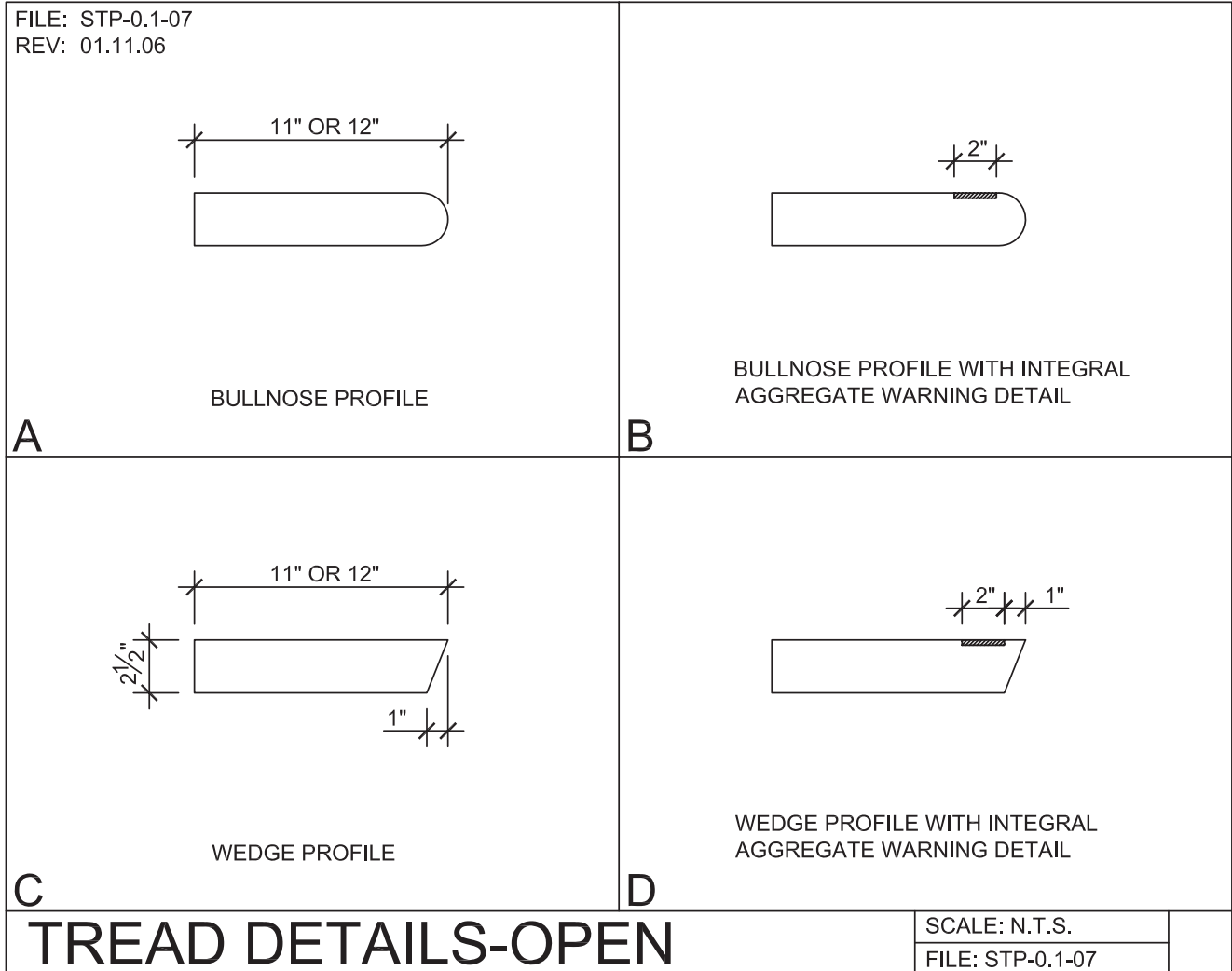
GENERAL DETAILS	SCALE: N.T.S.
	FILE: STP-0.1-04b



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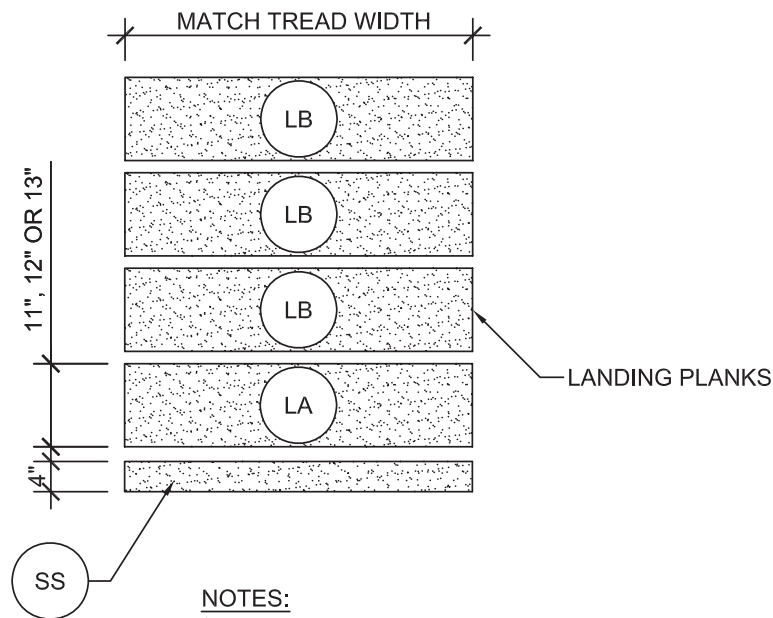


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FILE: STP-0.1-08
REV: 08.30.12



NOTES:

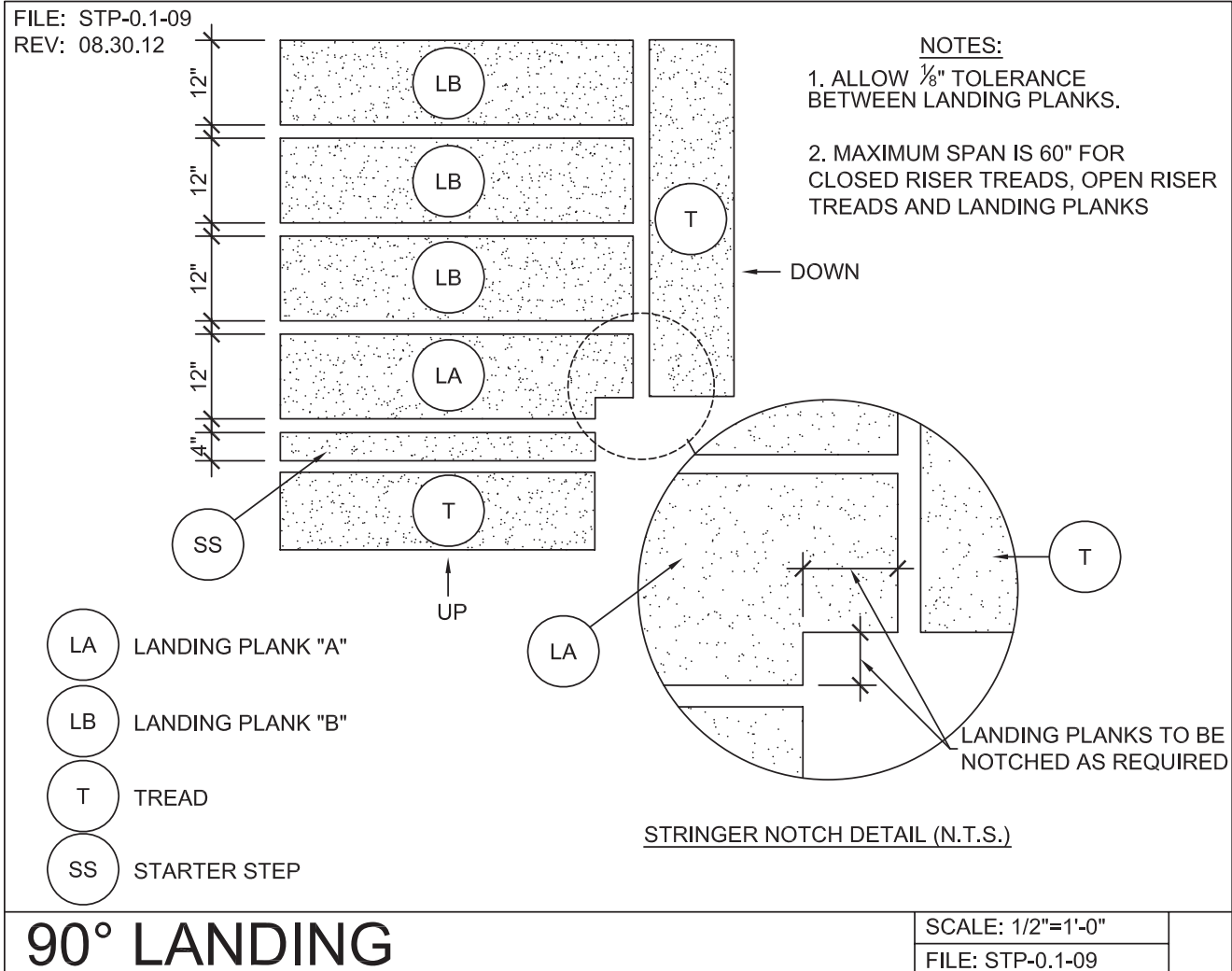
1. ALLOW 1/8" TOLERANCE BETWEEN LANDING PLANKS.
2. MAXIMUM SPAN IS 60" FOR CLOSED RISER TREADS, OPEN RISER TREADS AND LANDING PLANKS

STRAIGHT STAIR INTERMEDIATE/ TOP LANDING

SCALE: 1/2"=1'-0"

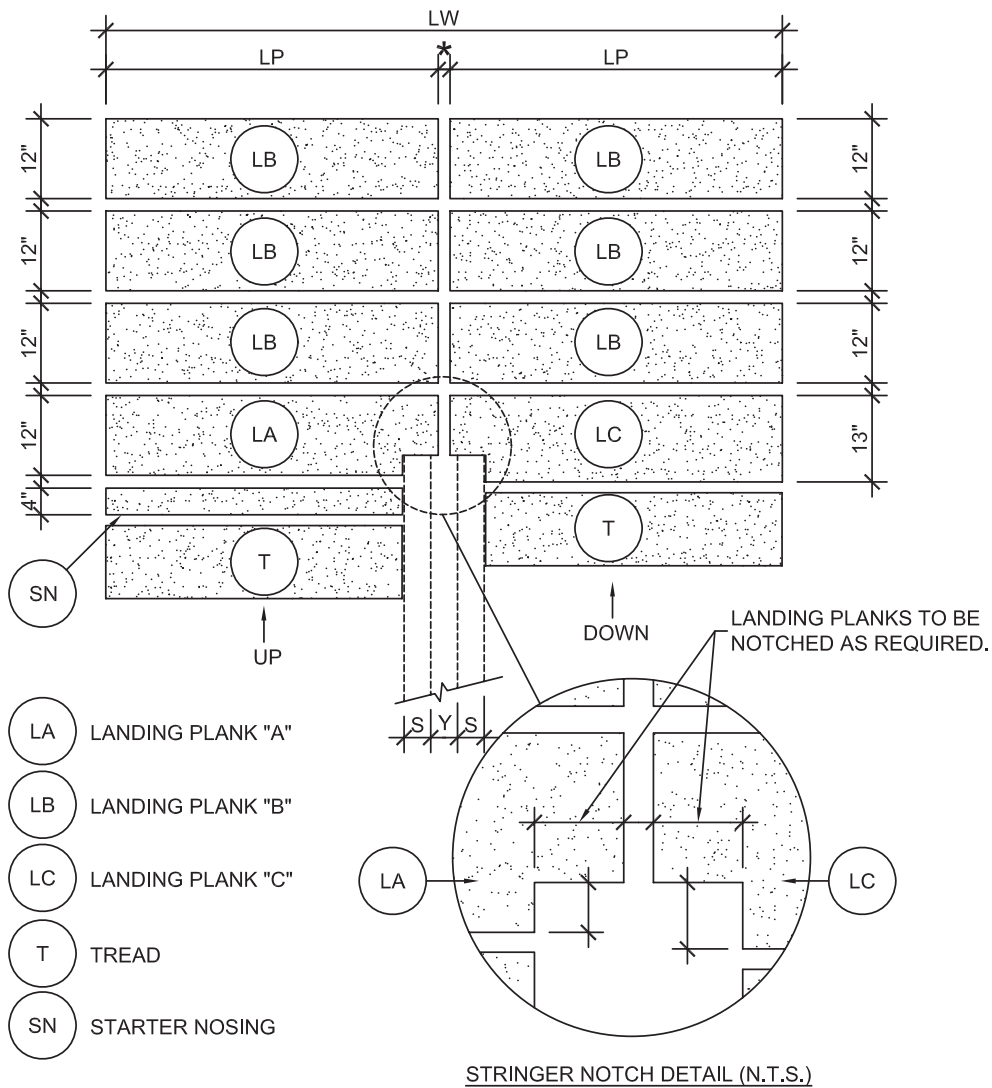
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FILE: STP-0.1-12a
REV: 01.11.06



180° LANDING

SCALE: N.T.S.

FILE: STP-0.1-12a

FILE: STP-0.1-12b
REV: 01.11.06

LANDING SCHEDULE		
TREAD LENGTH (T)	LANDING PLANK LENGTH (LP)	LANDING WIDTH OUTSIDE DIM. (LW)
36"	$LP = T + S + \frac{1}{2}Y$	$LW = 2(LP) + **$
38"		
40"		
42"		
44"		
46"		
48"		

- ** ALL ITEMS HAVE STANDARD MAUFACTURING TOLERANCES.
- * ALLOW $\frac{1}{8}$ " TOLERANCE BETWEEN LANDING PLANKS.
- Y = SPACE BETWEEN STRINGERS.
- S = STRINGERS

EXAMPLE:

T=36", S=3", & Y=6"

THEN:

$LP = 36 + 3 + \frac{1}{2}(6) = 42"$
LP=42"+ **

$LW = 2(42) + **$

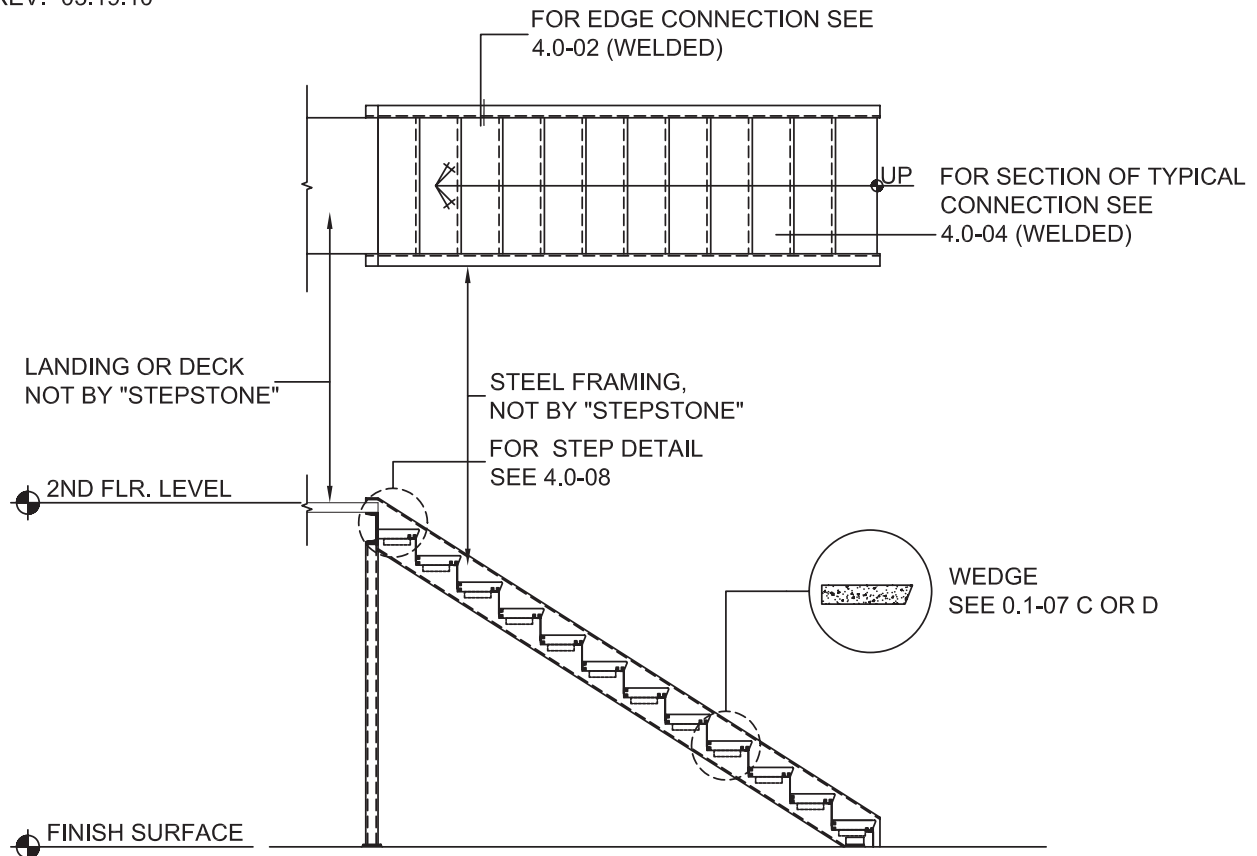
LW=84"+ **

180° LANDING

SCALE: N.T.S.

FILE: STP-0.1-12b

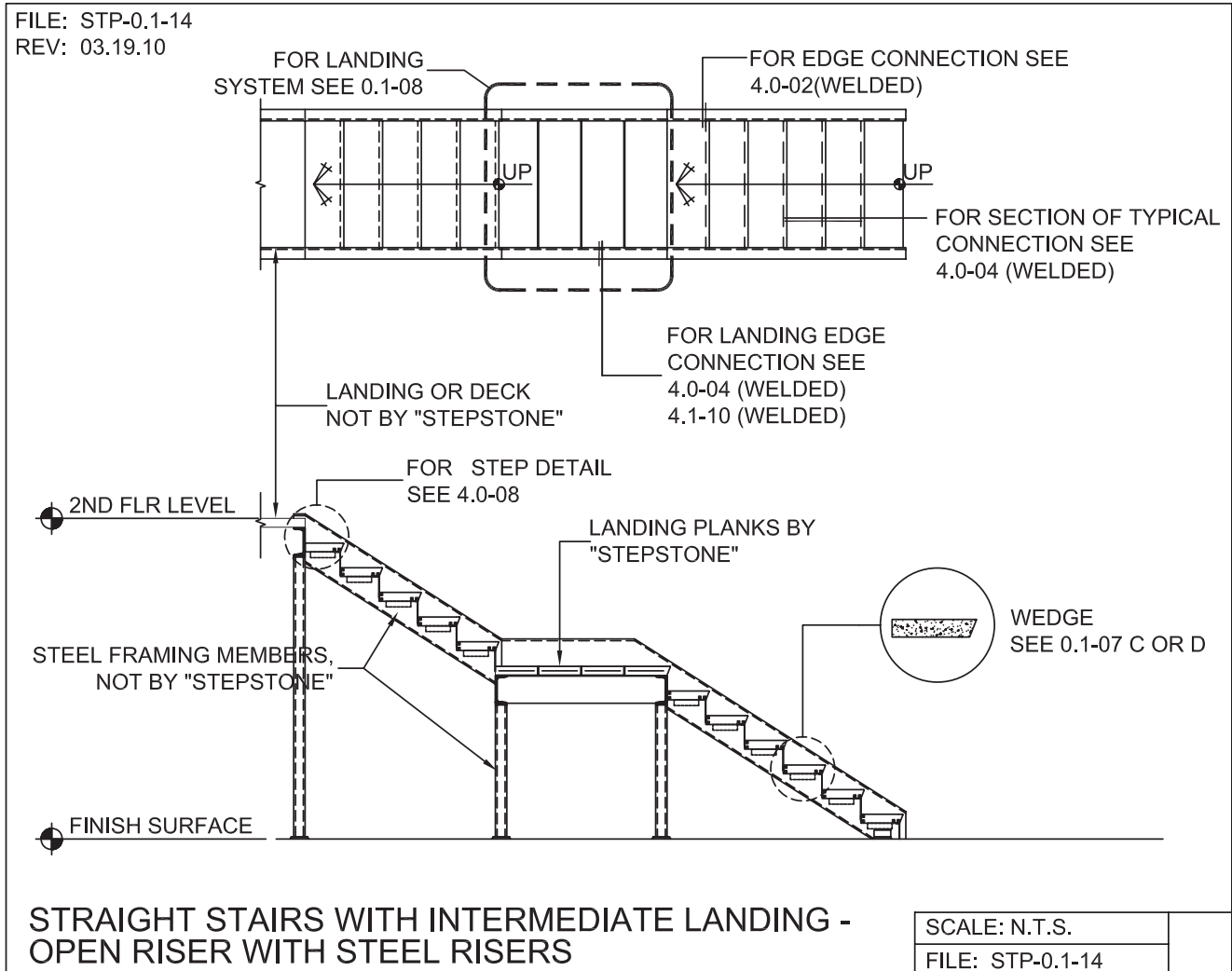
FILE: STP-0.1-13
REV: 03.19.10



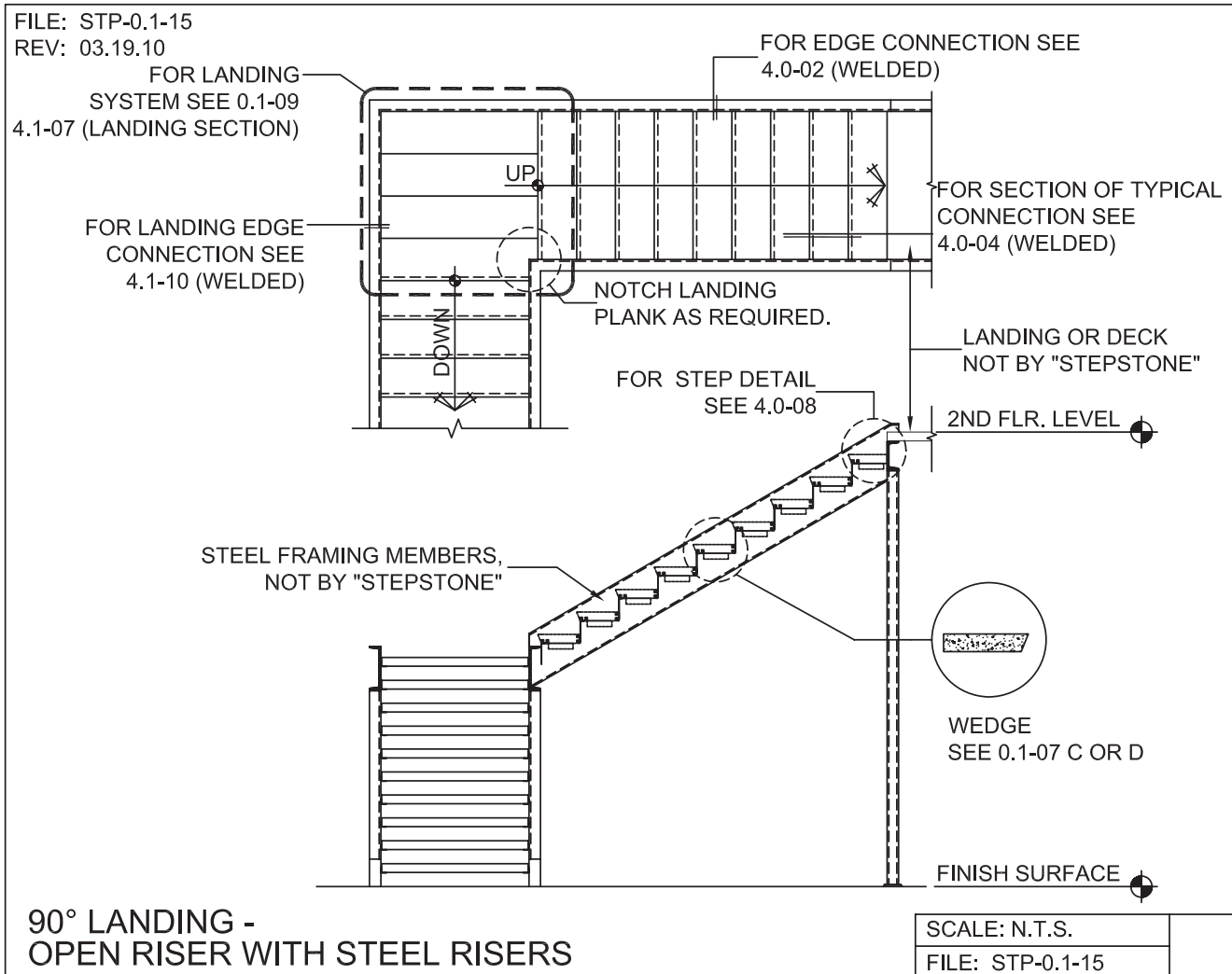
**STRAIGHT STAIRS - OPEN RISER,
WITH STEEL RISERS**

SCALE: N.T.S.
FILE: STP-0.1-13

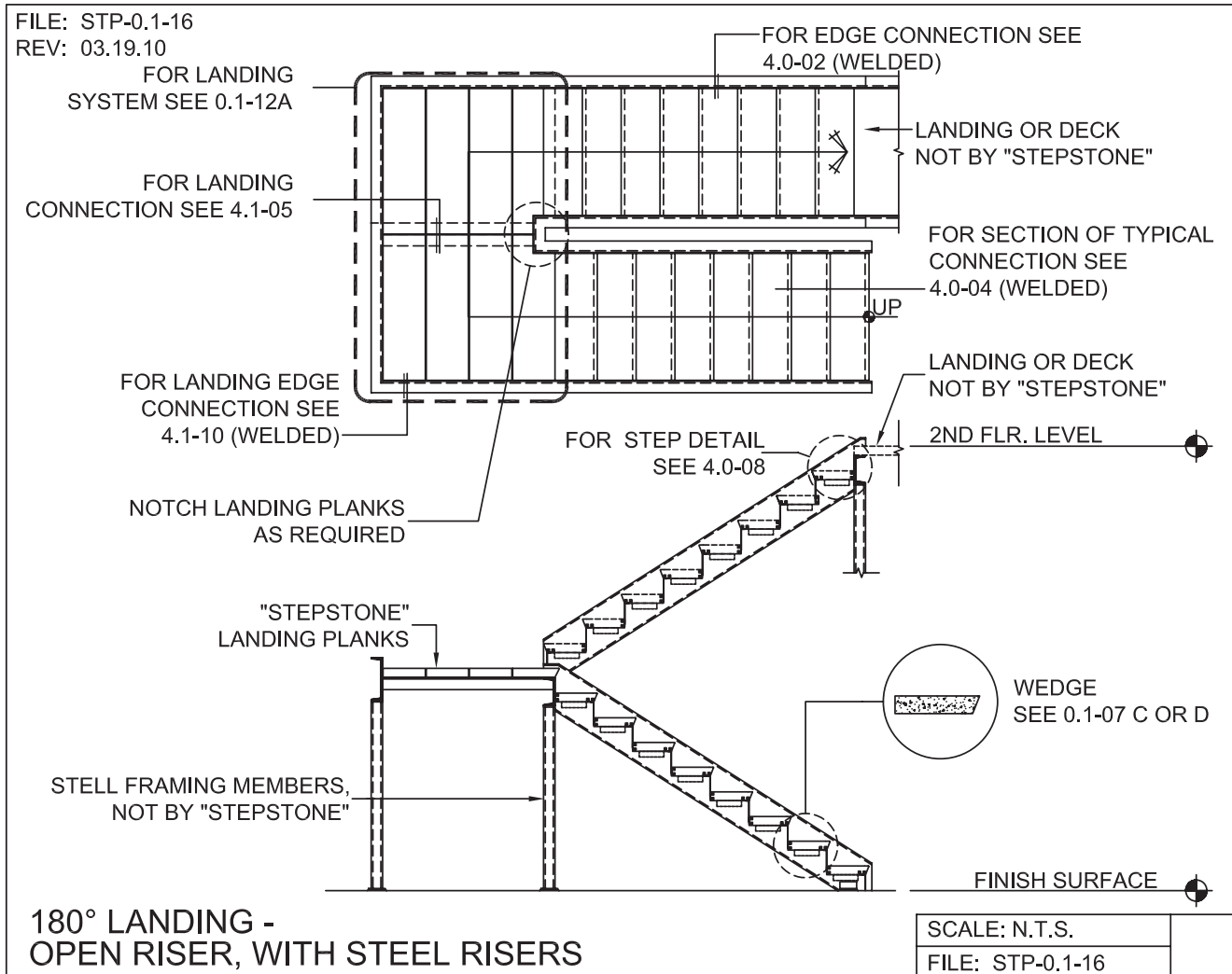
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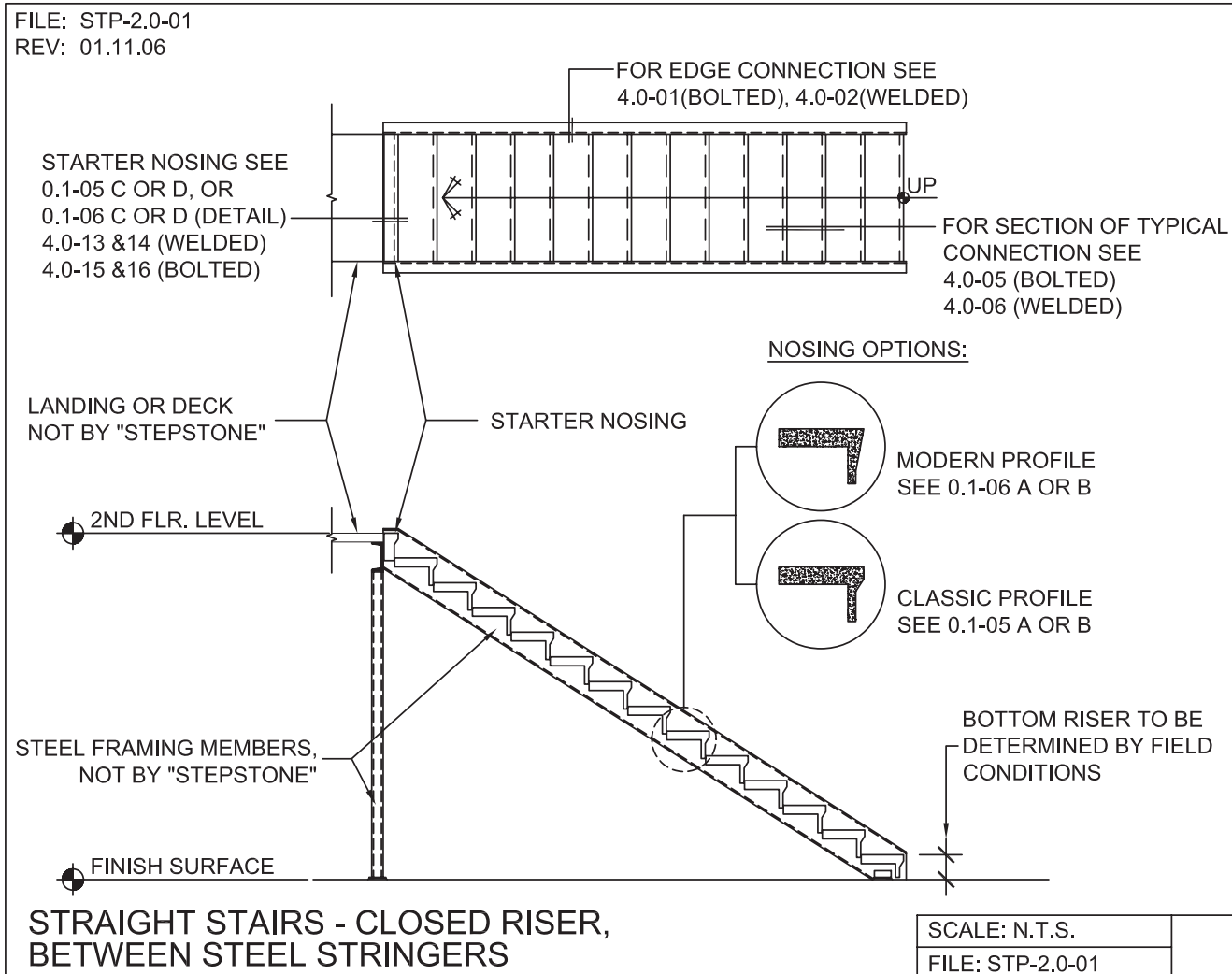
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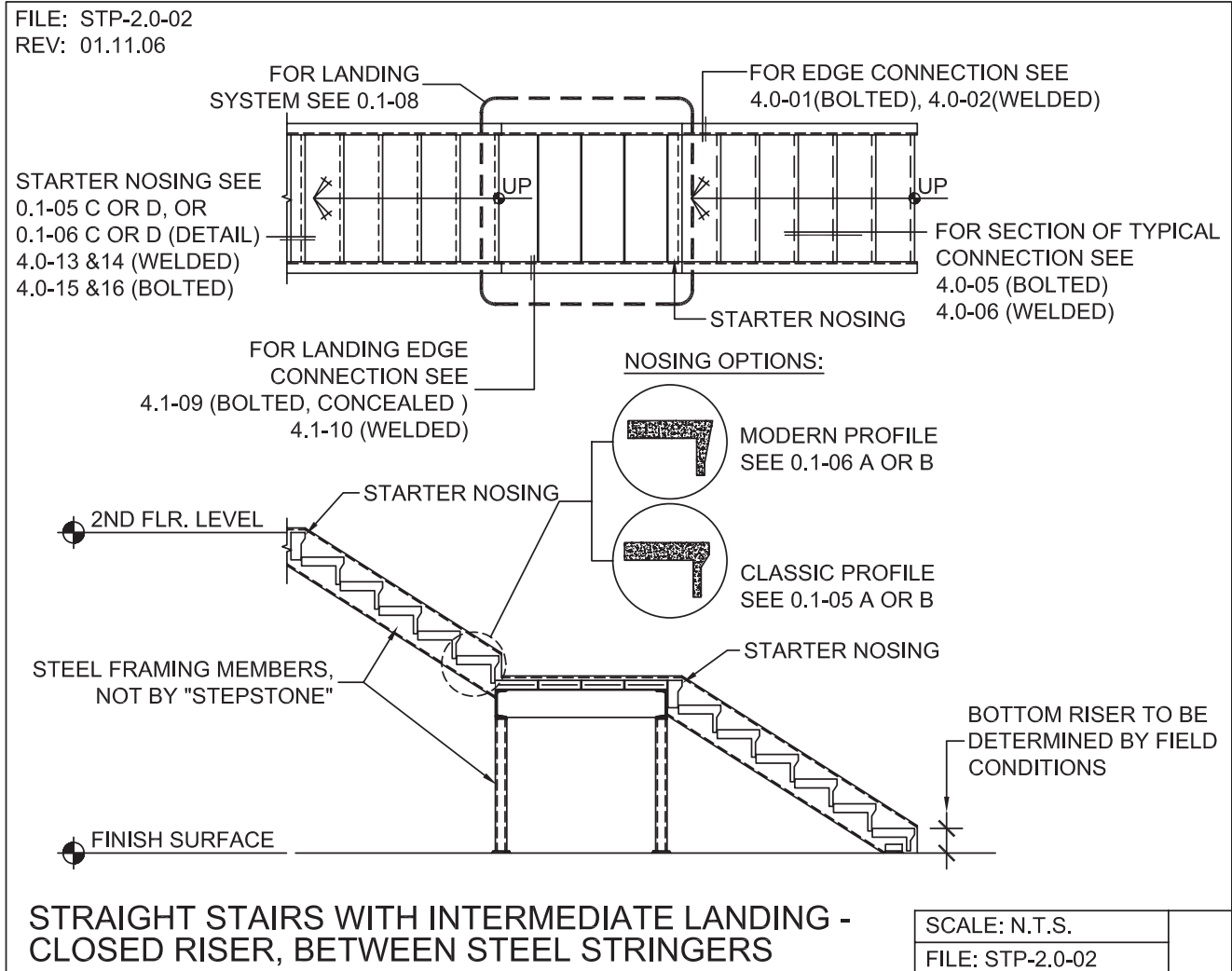
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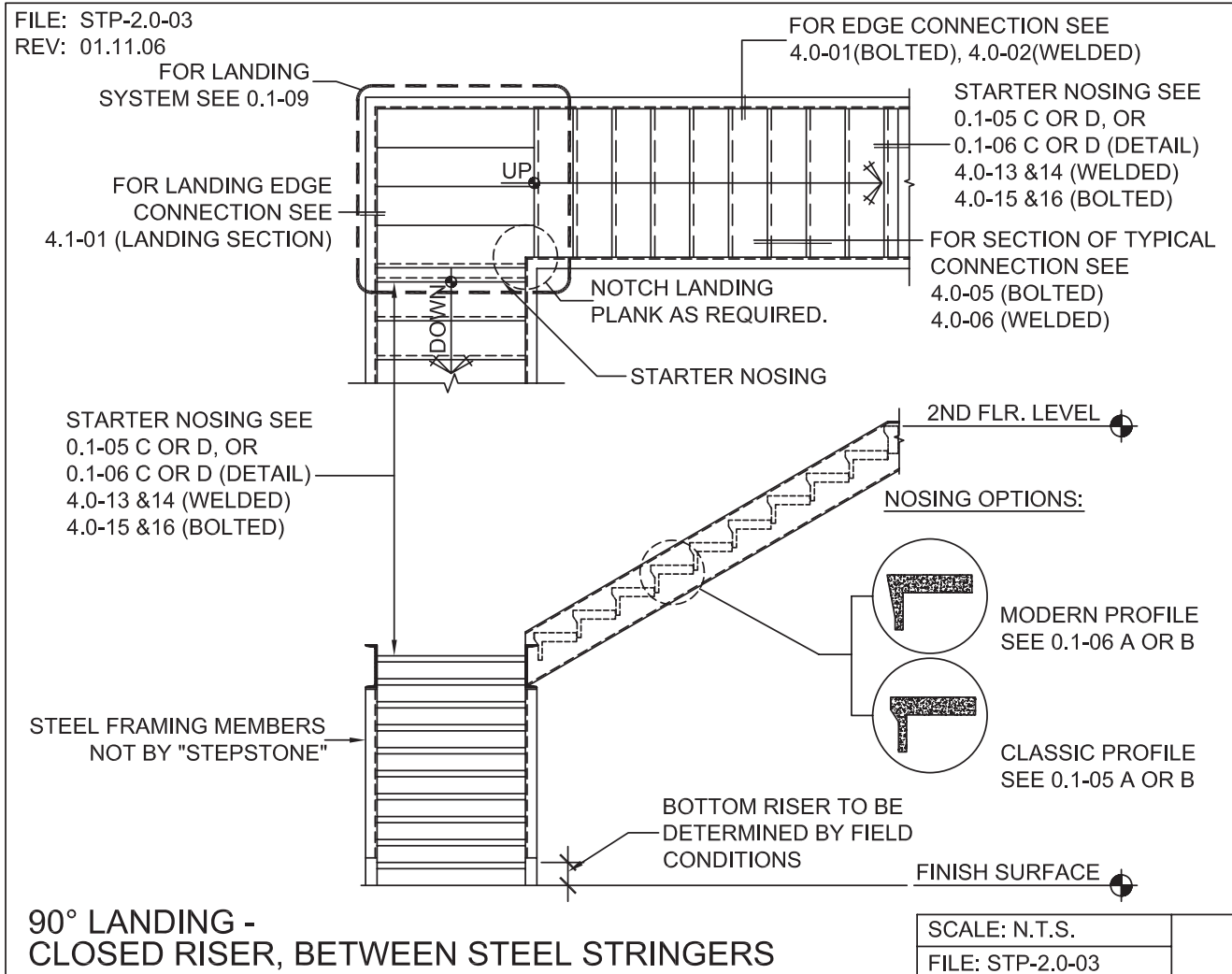
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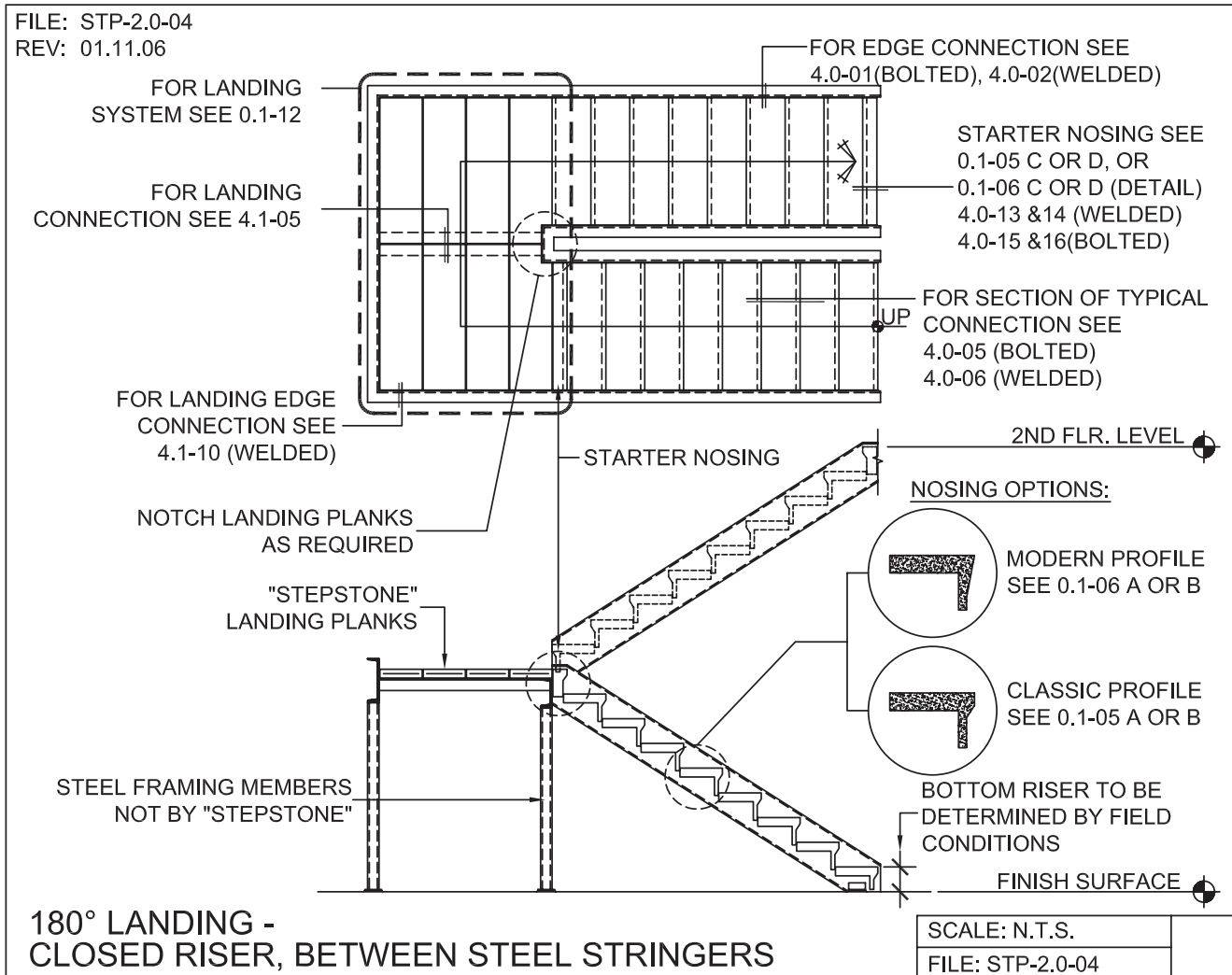
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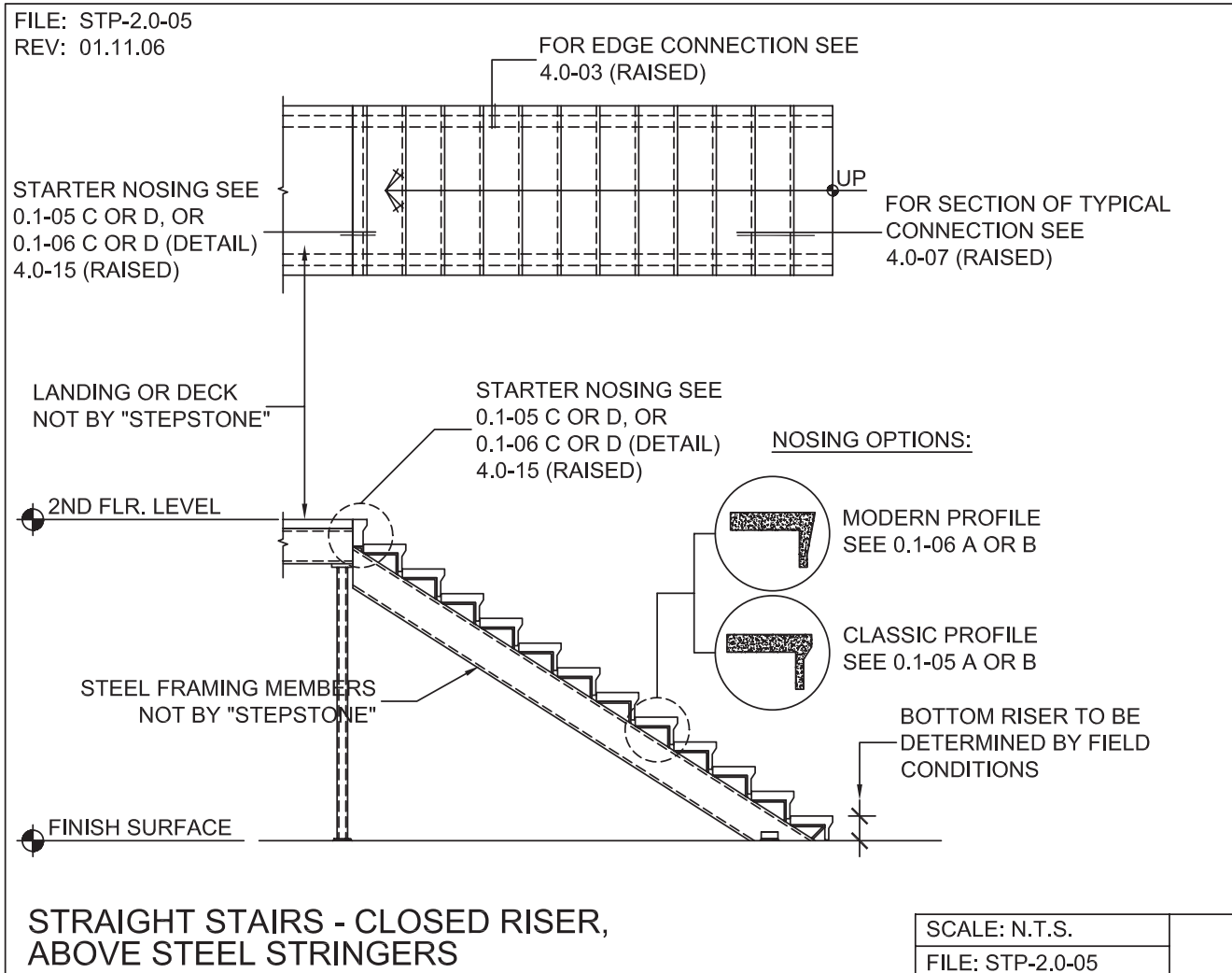
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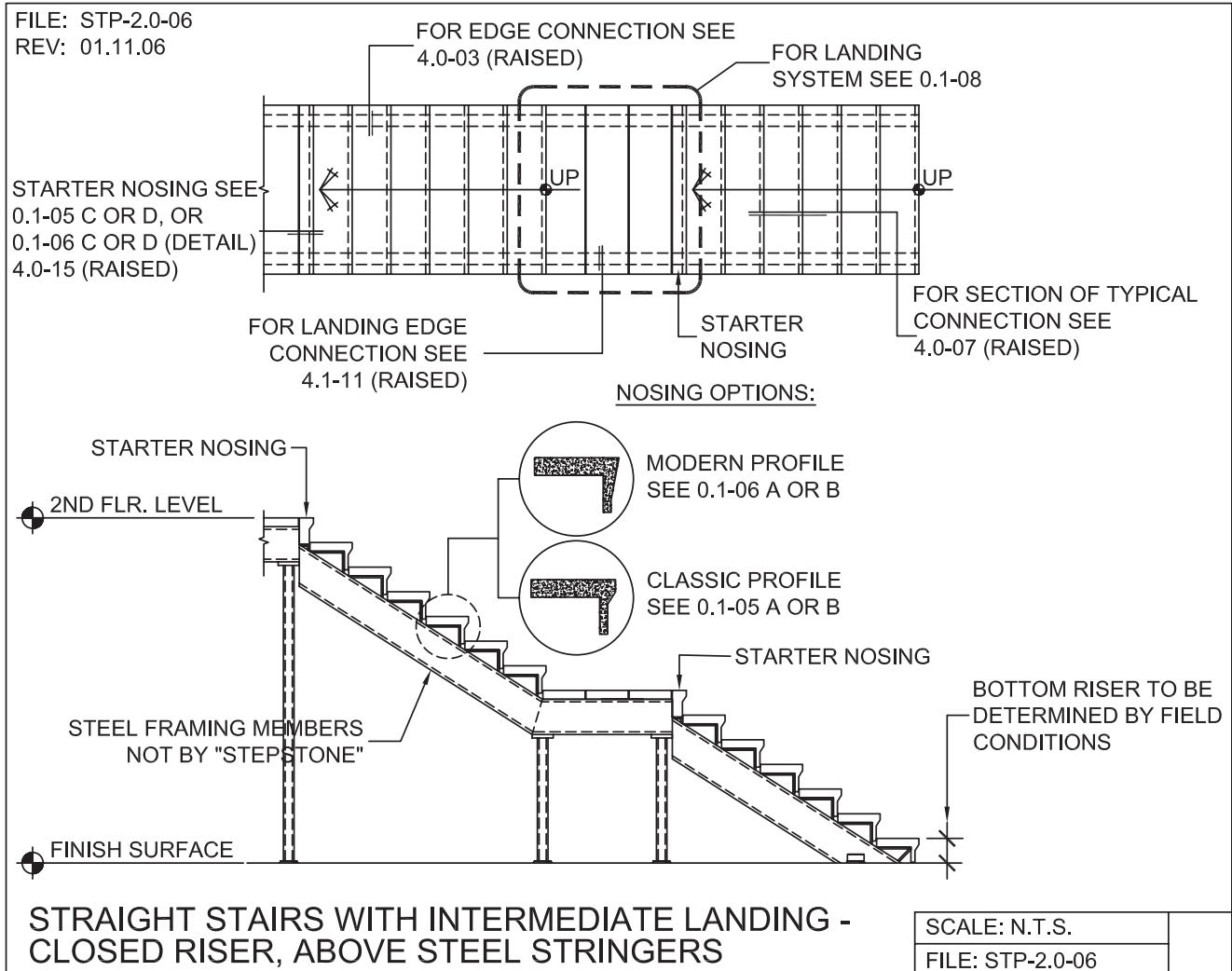
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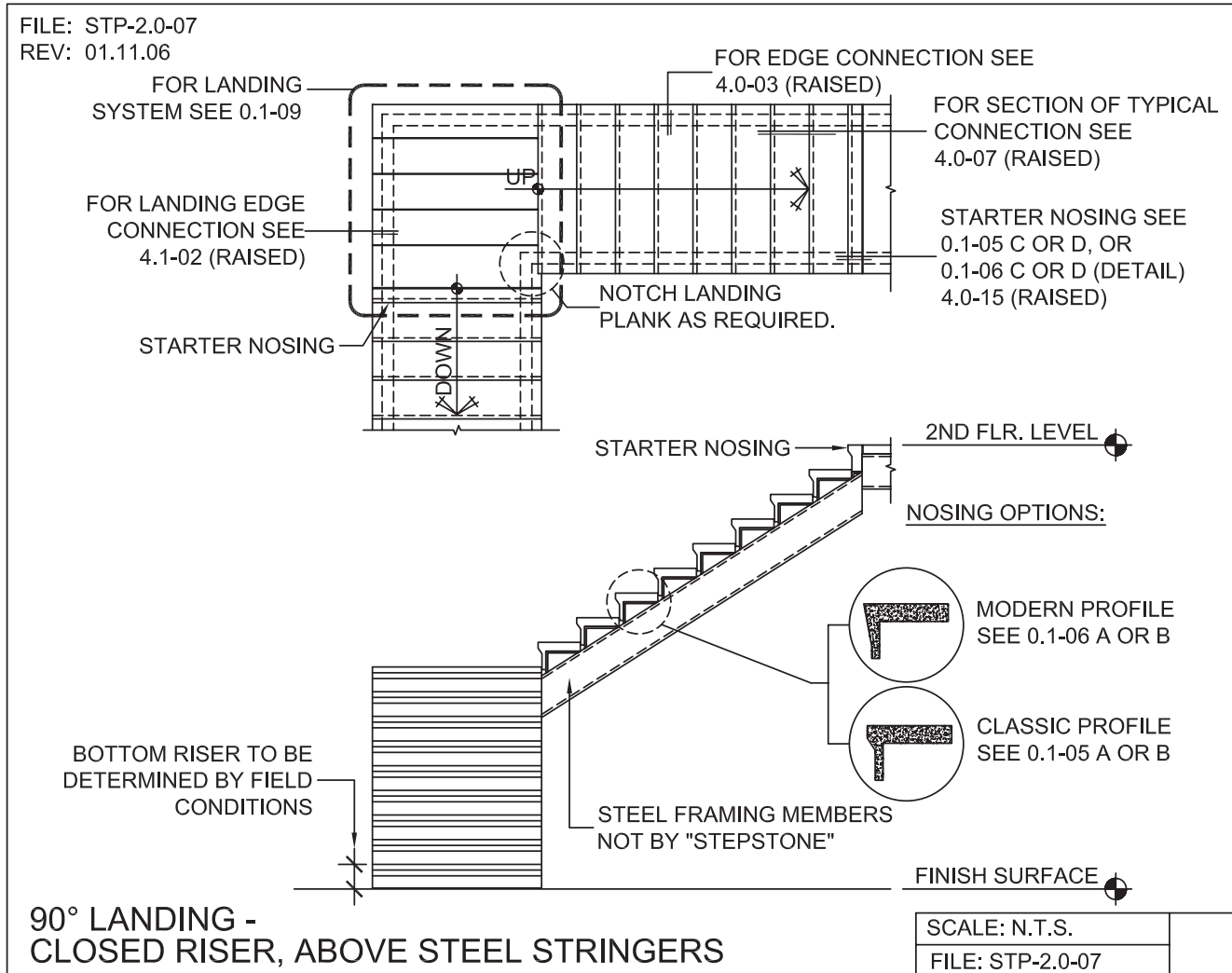
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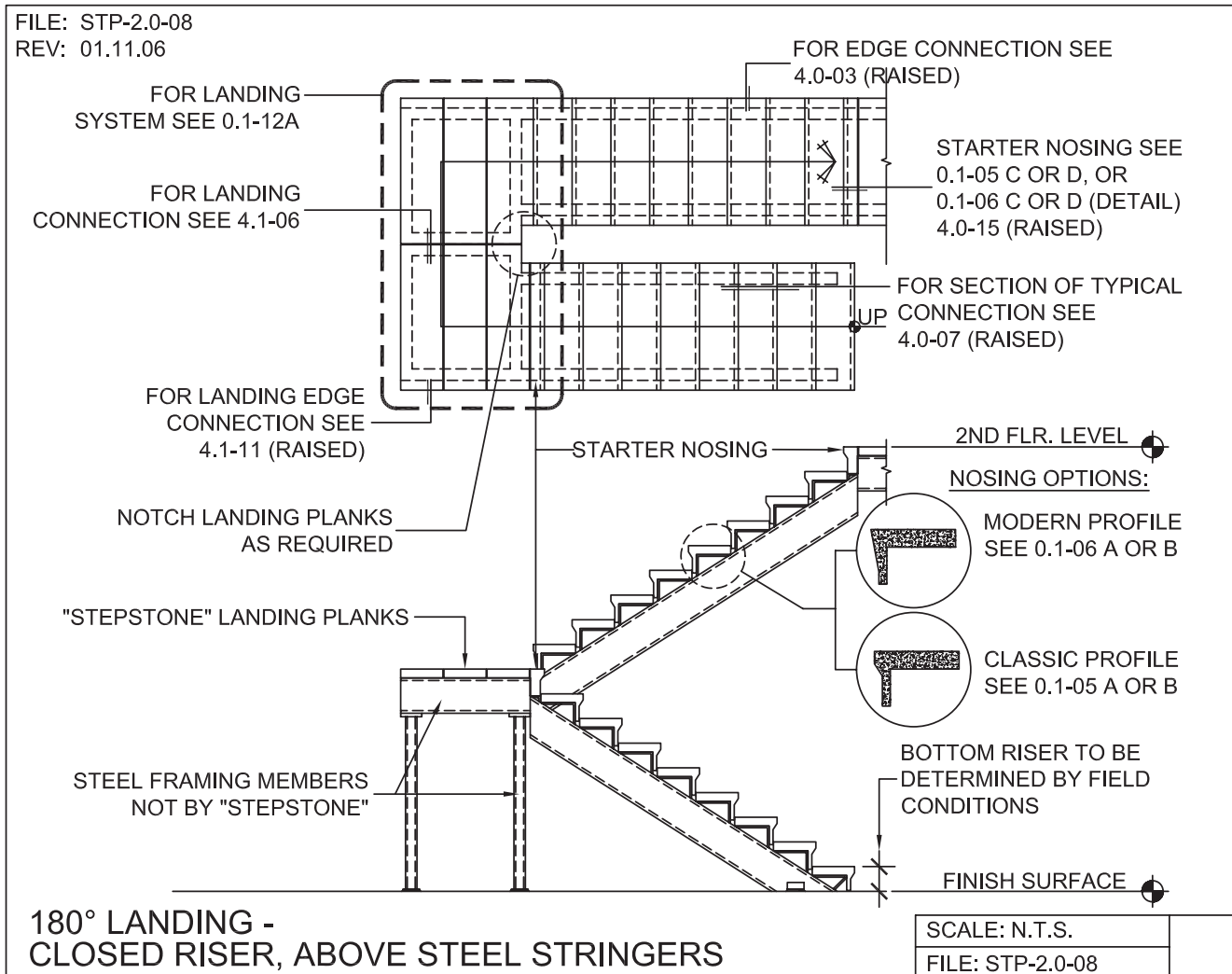
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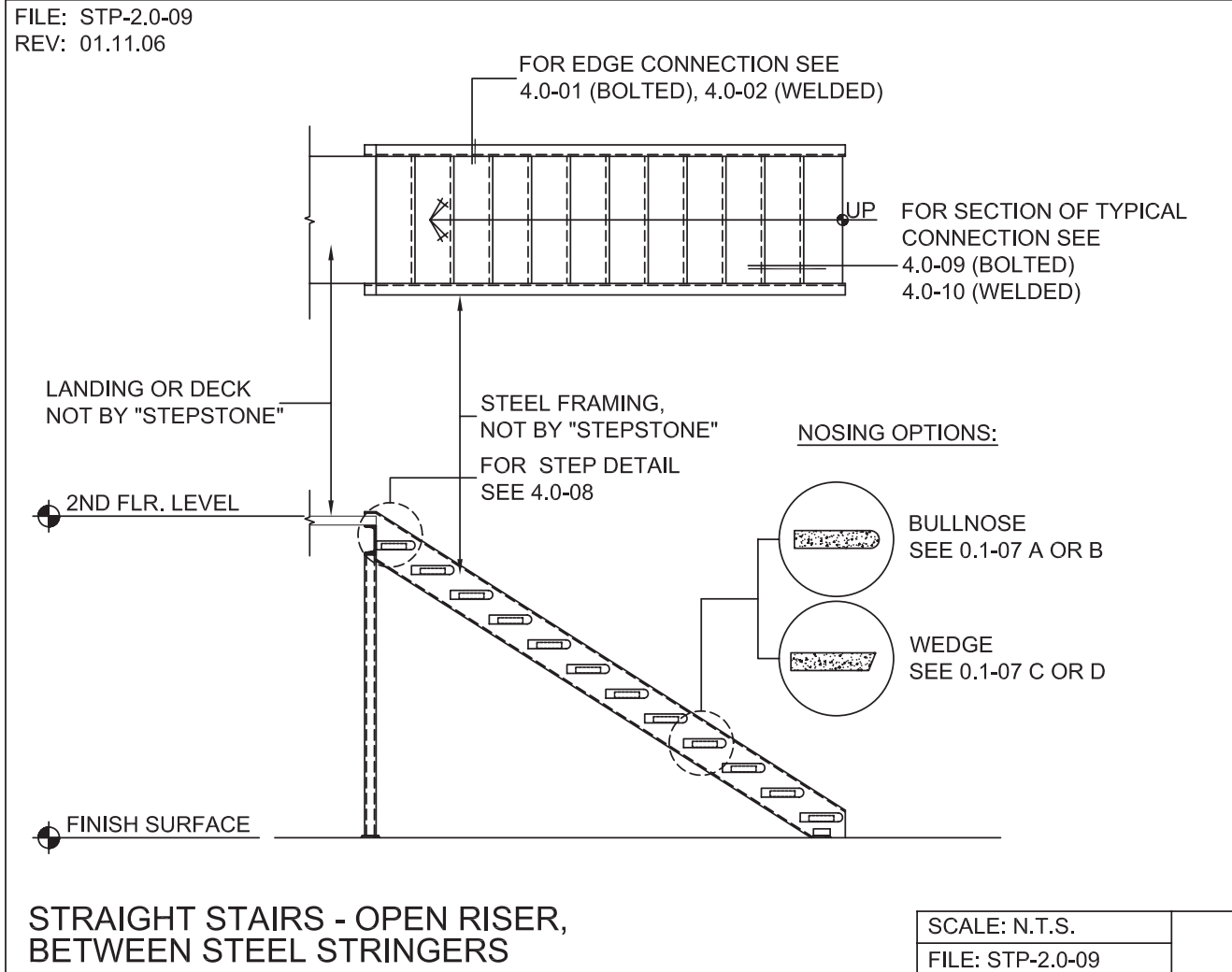
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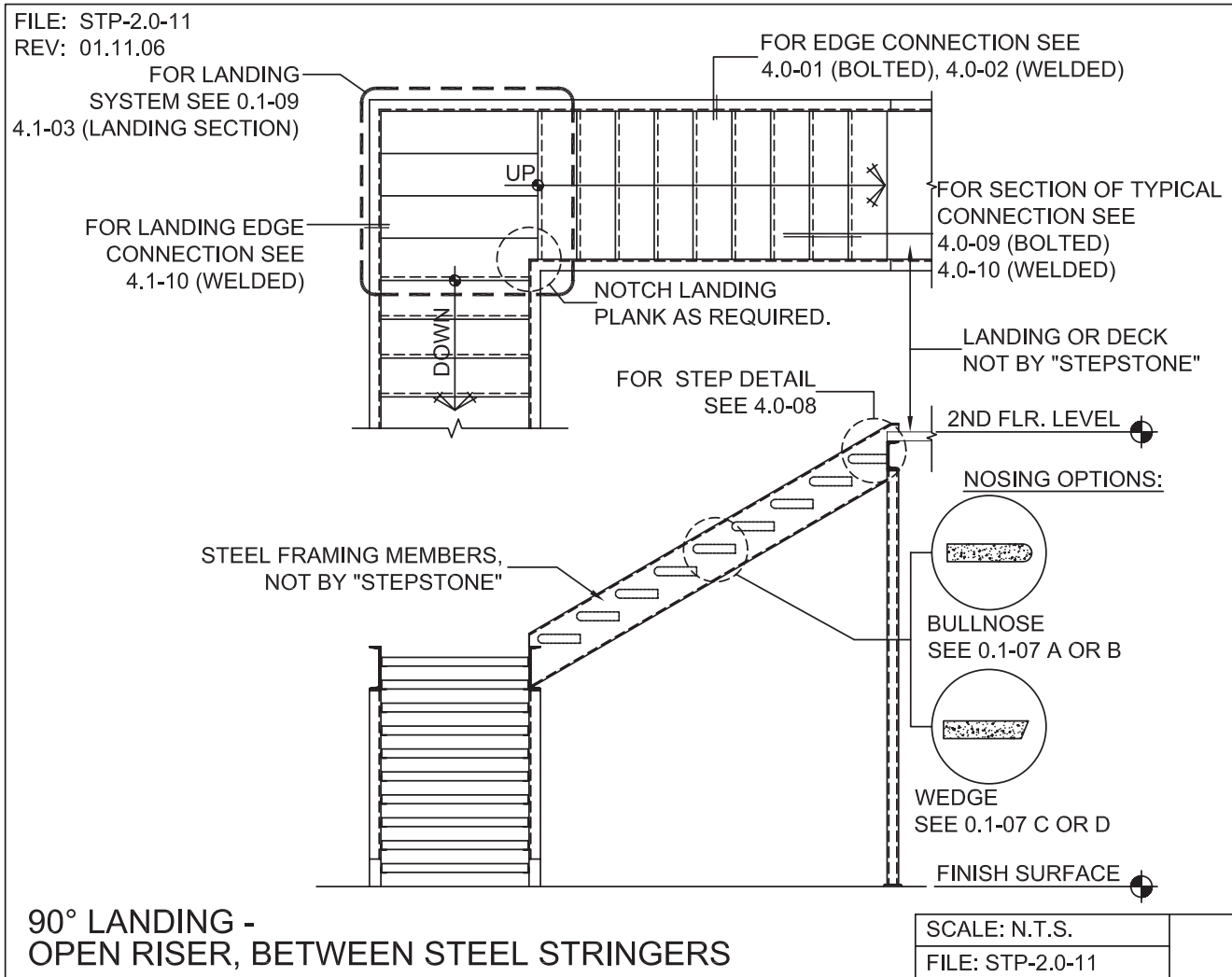
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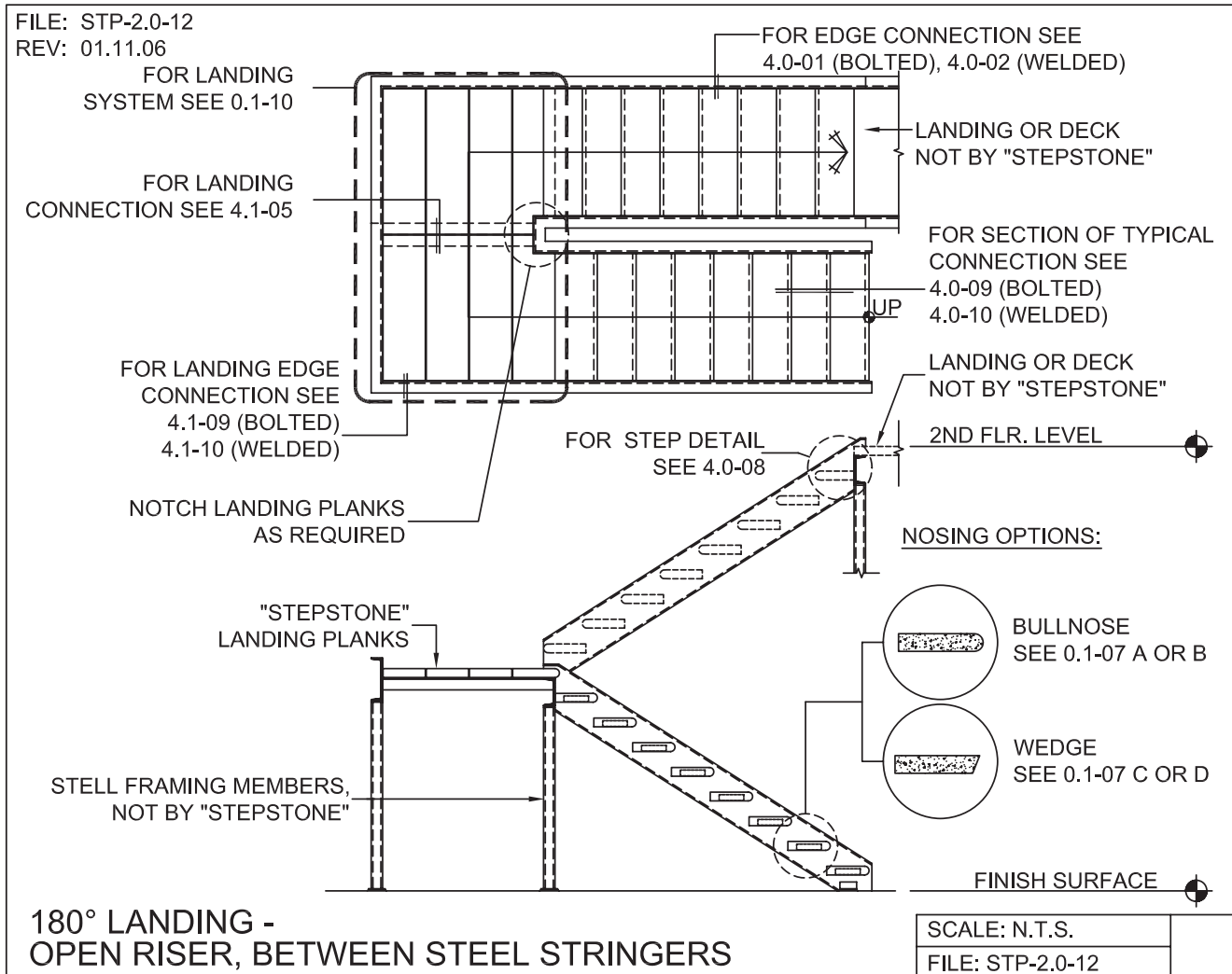
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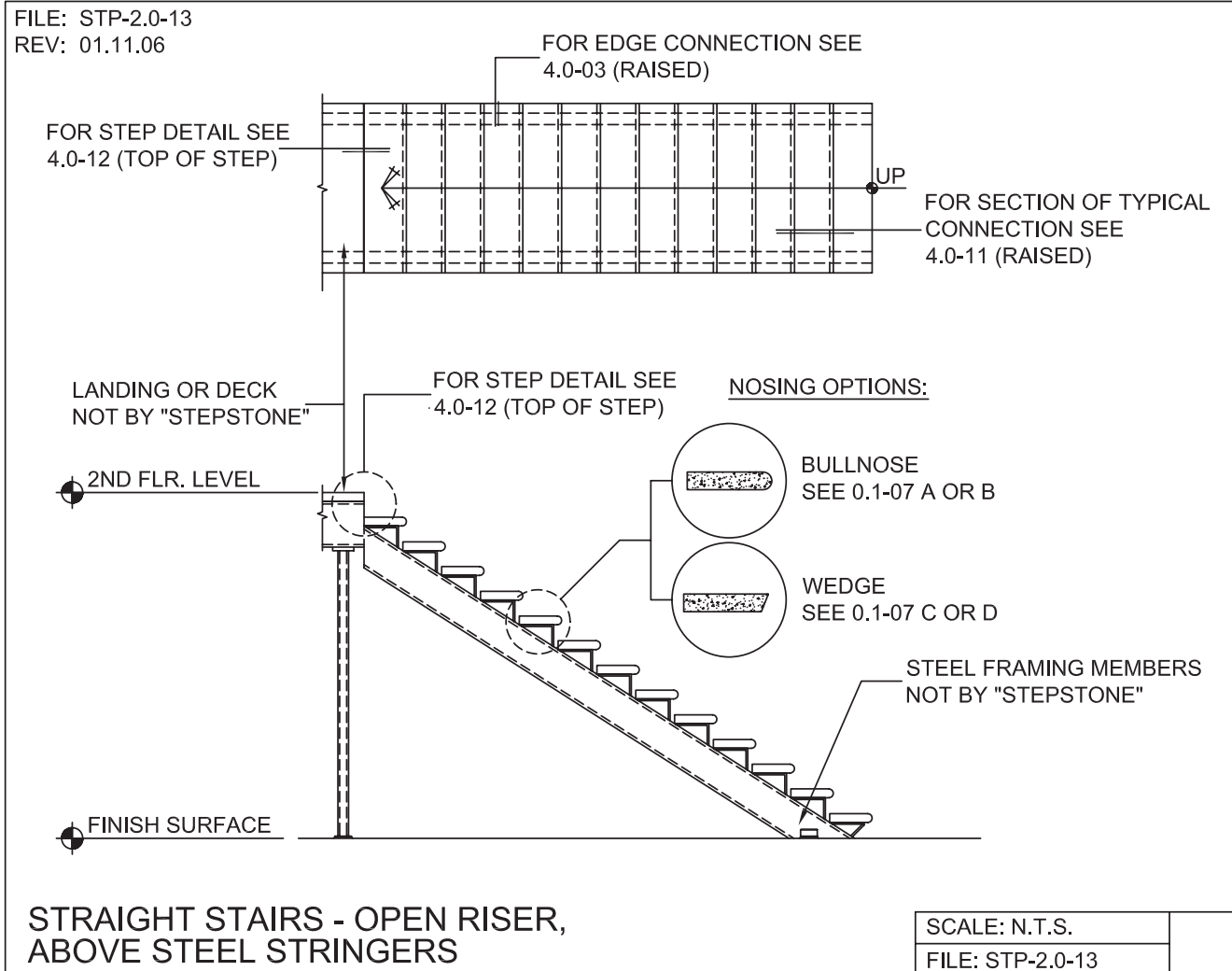
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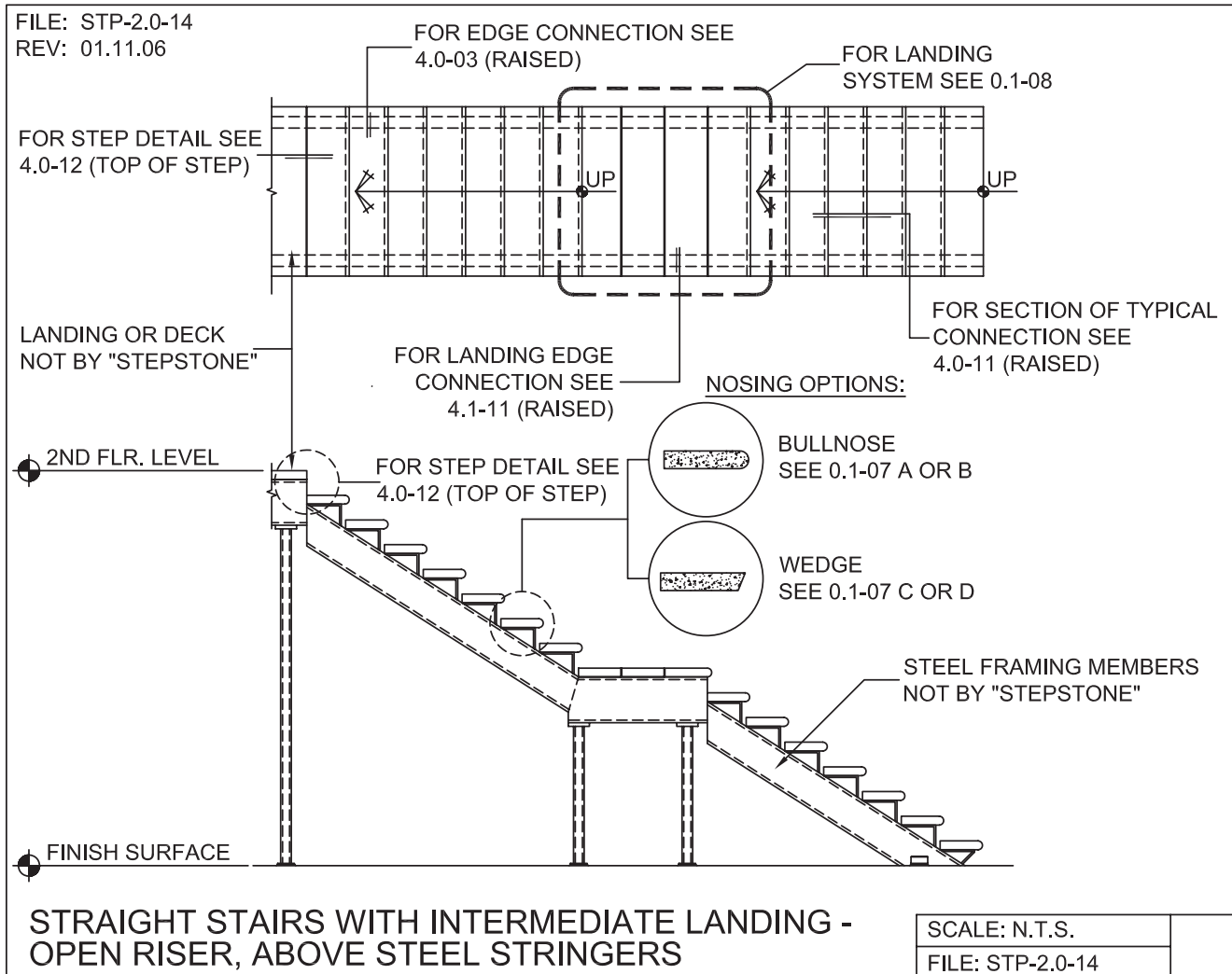
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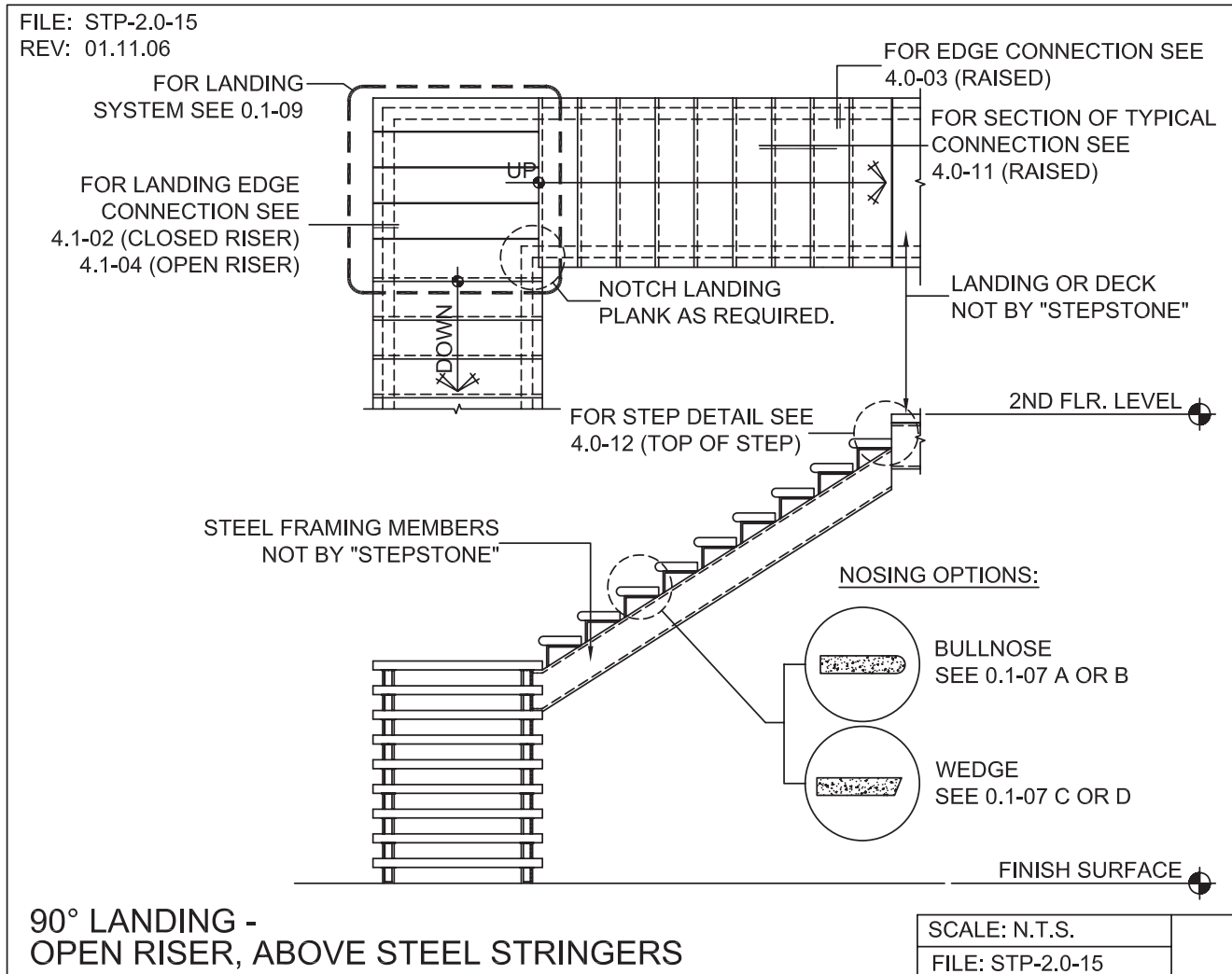
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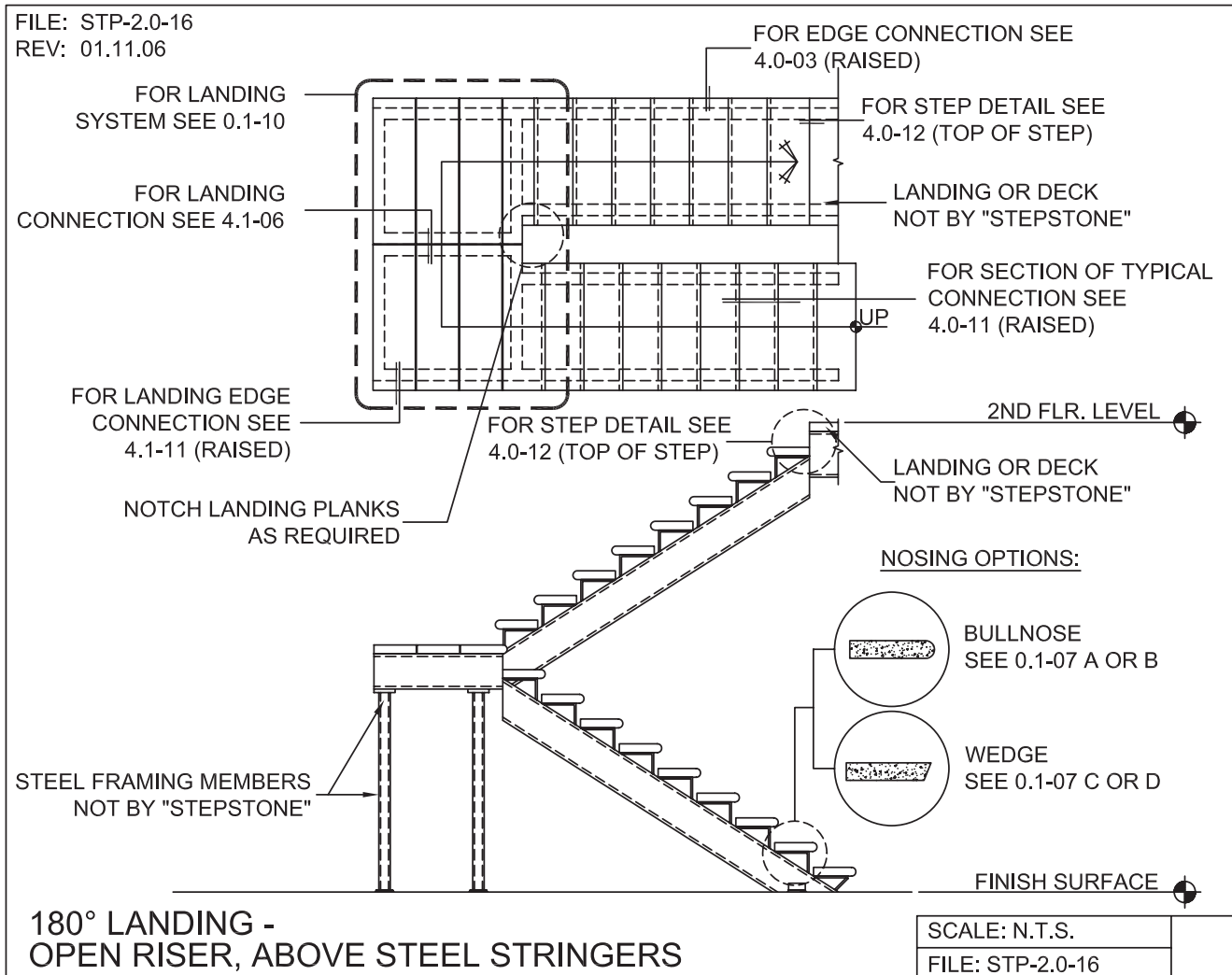
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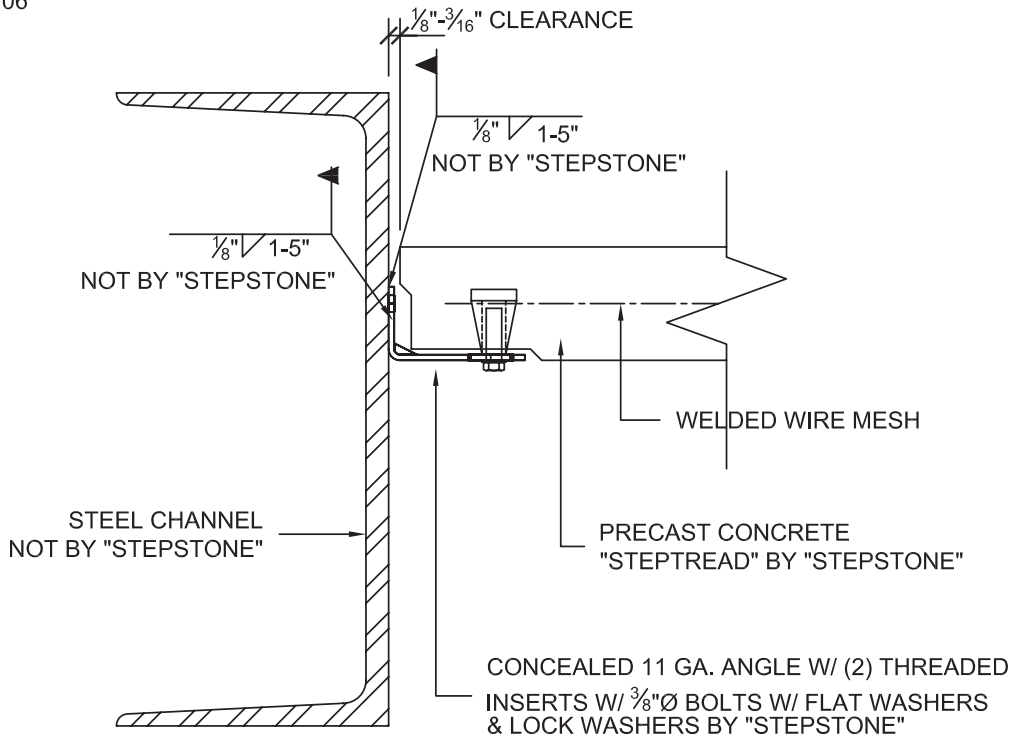


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FILE: STP-4.0-01
REV: 01.11.06

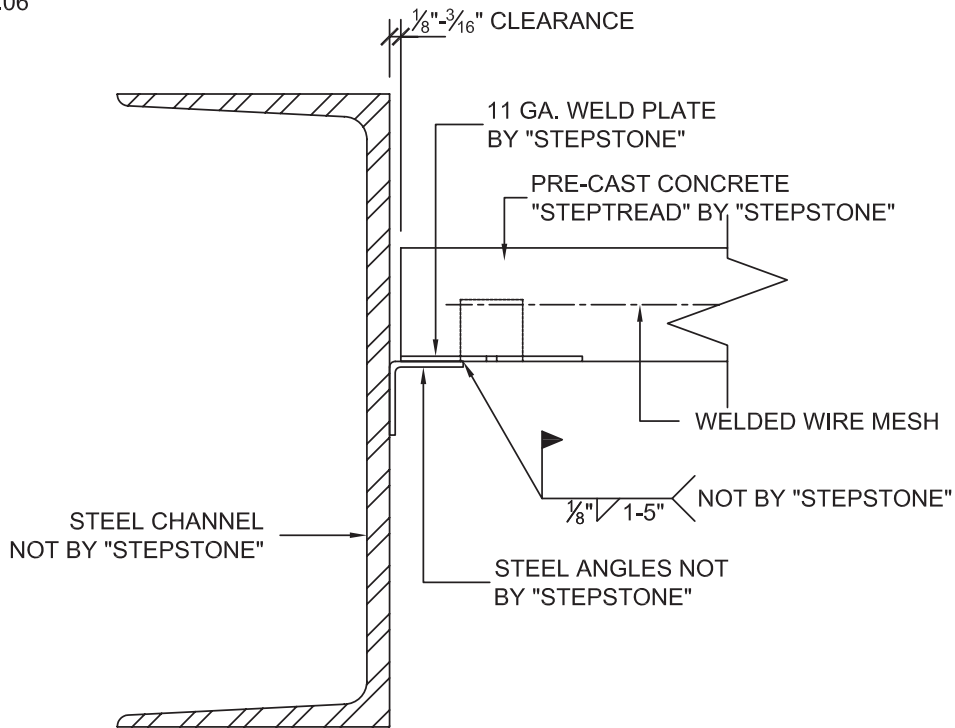


STAIR END DETAIL - BOLTED

SCALE: N.T.S.	
FILE: STP-4.0-01	

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FILE: STP-4.0-02
REV: 01.11.06

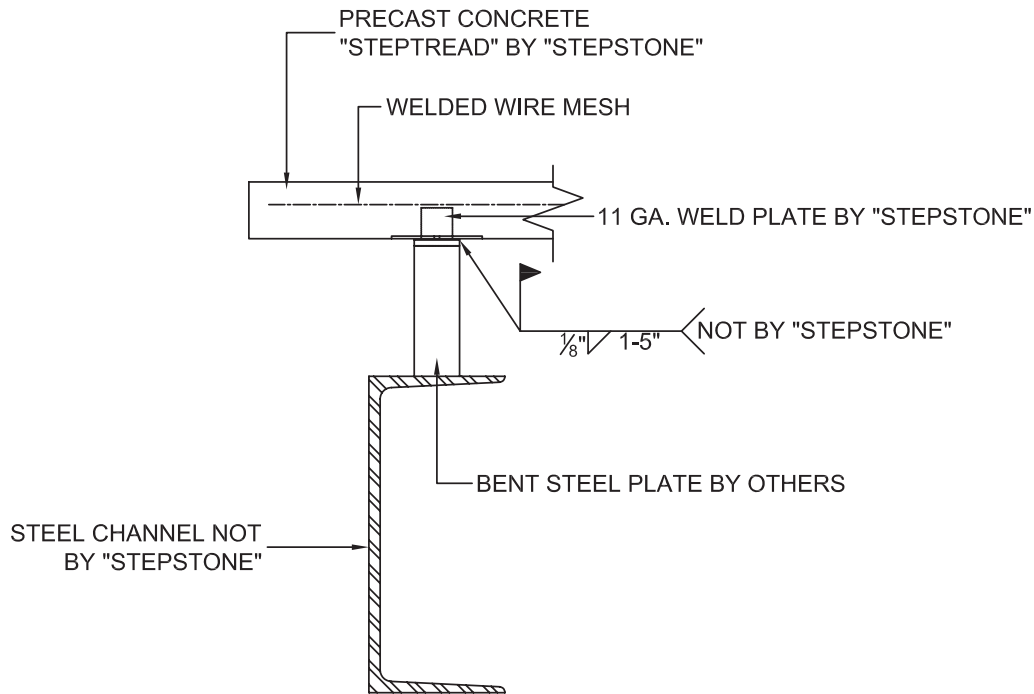


STAIR END DETAIL - WELDED

SCALE: N.T.S.	
FILE: STP-4.0-02	

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FILE: STP-4.0-03
REV: 01.11.06

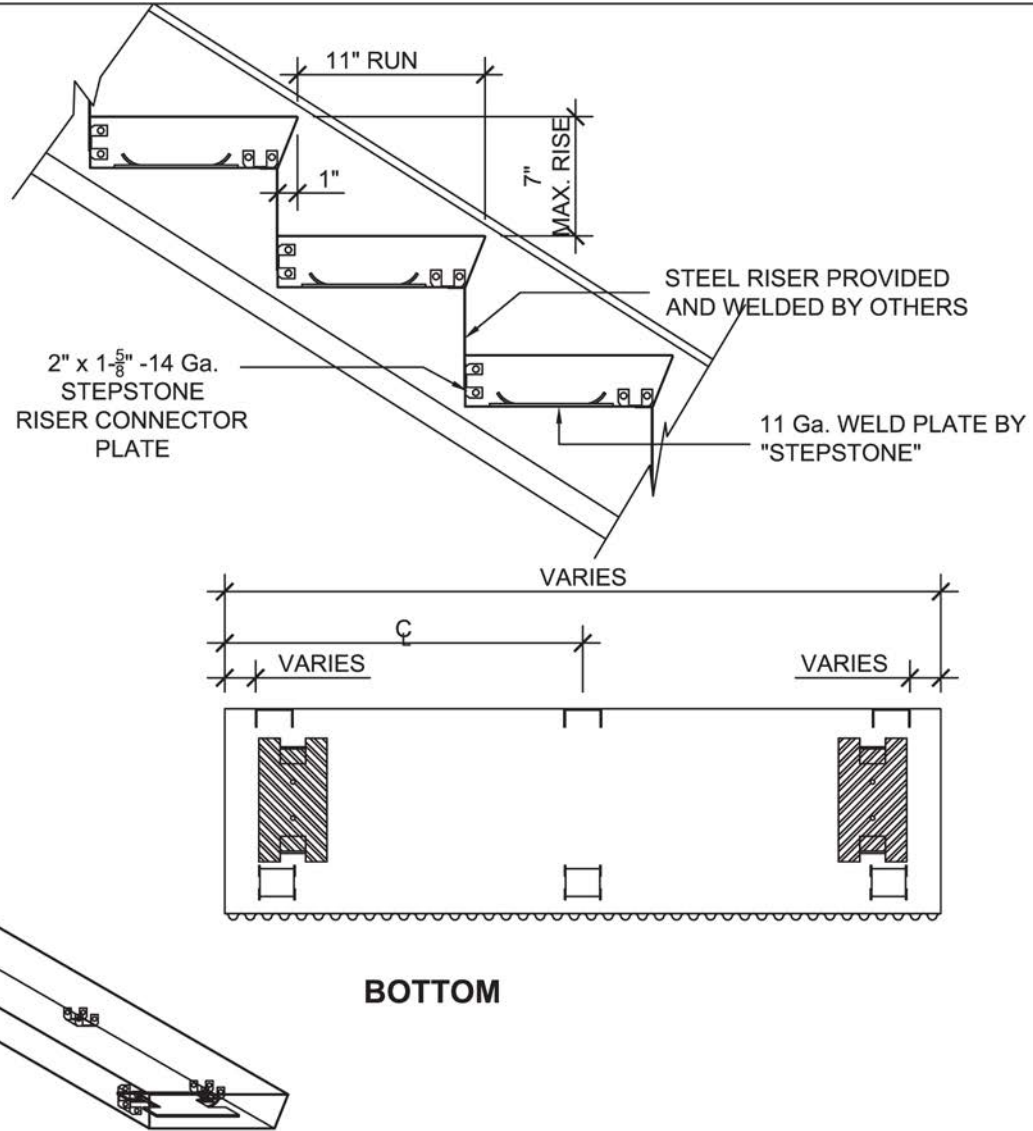


**STAIR END DETAIL -
RISER ABOVE STEEL STRINGERS**

SCALE: N.T.S.
FILE: STP-4.0-03

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FILE: STP-4.0-04
REV: 07.16.13

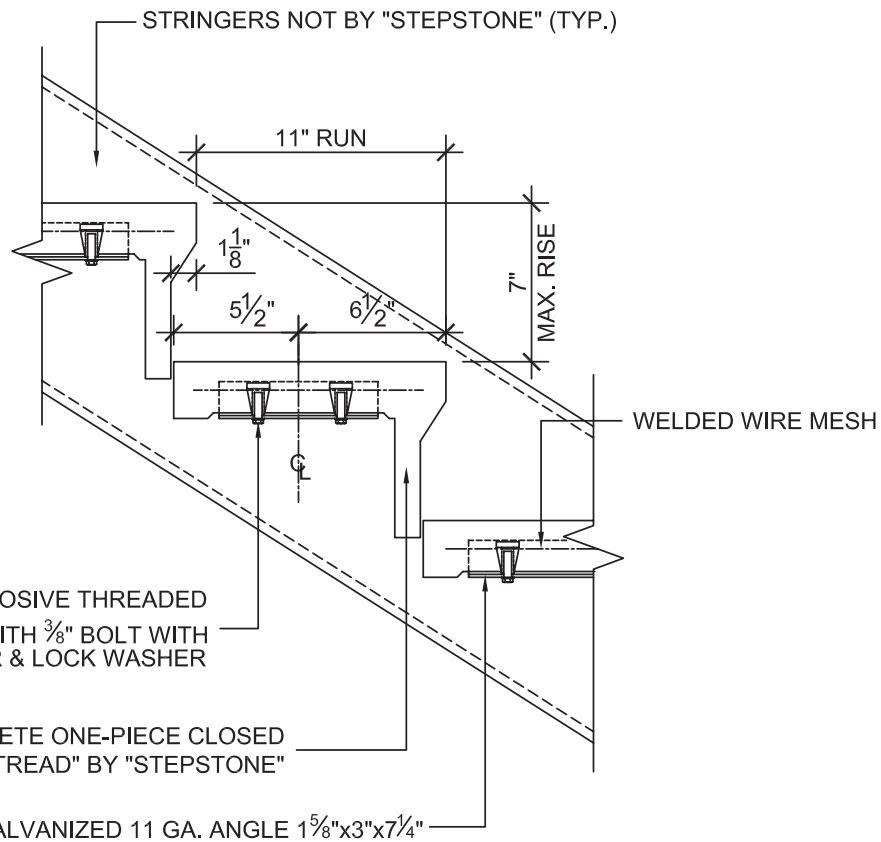


WEDGE PROFILE - WELD ON WITH RISER CONNECTOR PLATES

SCALE: N.T.S.
FILE: STP-4.0-04

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FILE: STP-4.0-05
REV: 01.11.06

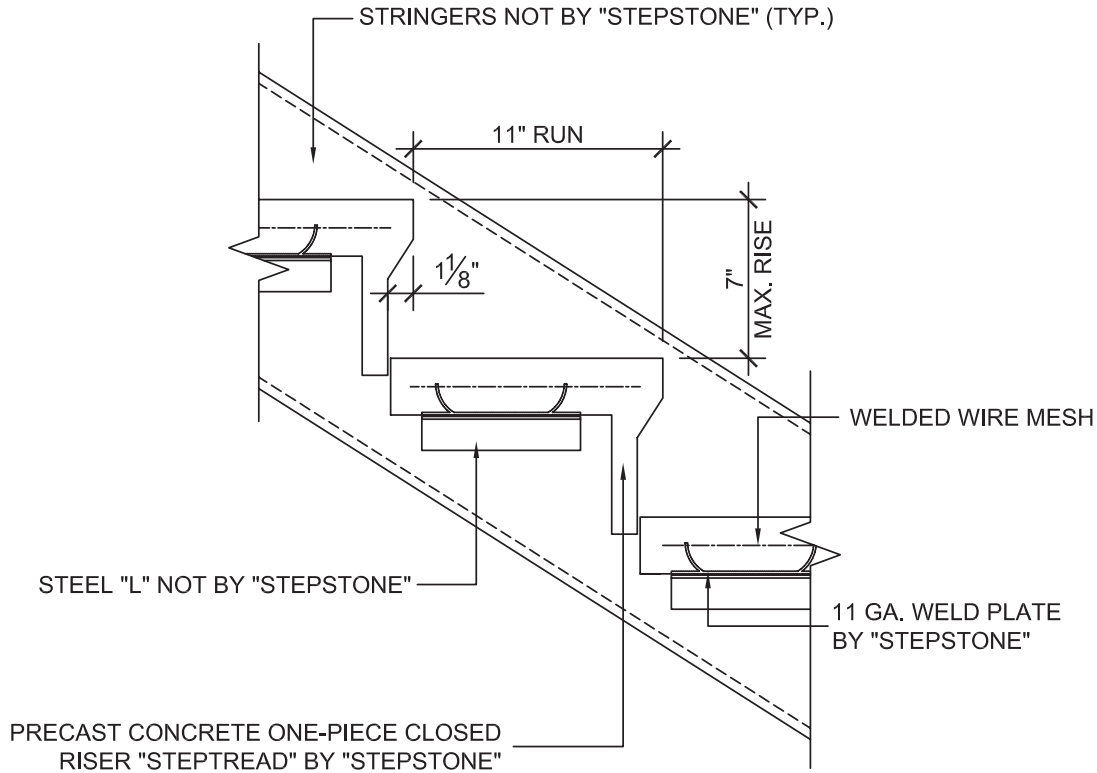


CLOSED RISER SECTION - BOLT ON, BETWEEN STEEL STRINGERS, CONCEALED ANGLE

SCALE: N.T.S.	
FILE: STP-4.0-05	

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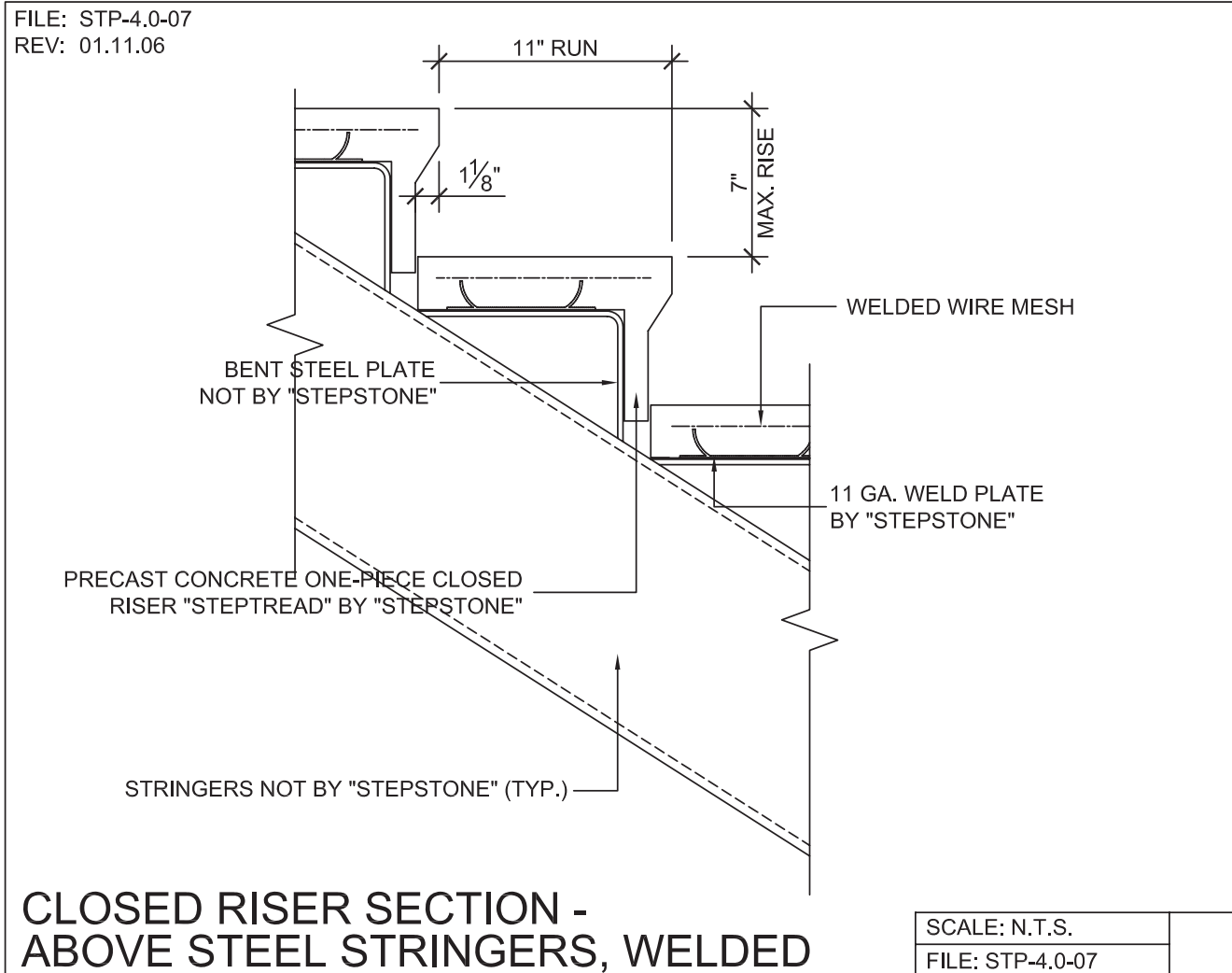
FILE: STP-4.0-06
 REV: 01.11.06



CLOSED RISER SECTION - BETWEEN STEEL STRINGERS, WELDED

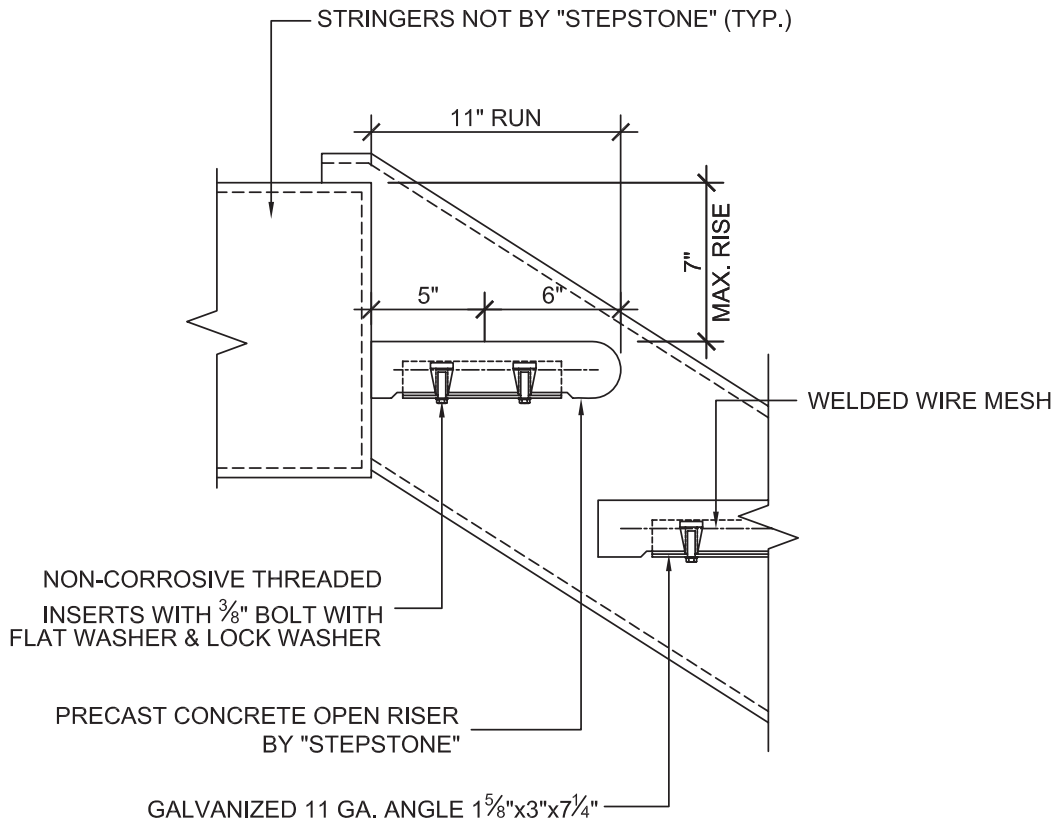
SCALE: N.T.S.	
FILE: STP-4.0-06	

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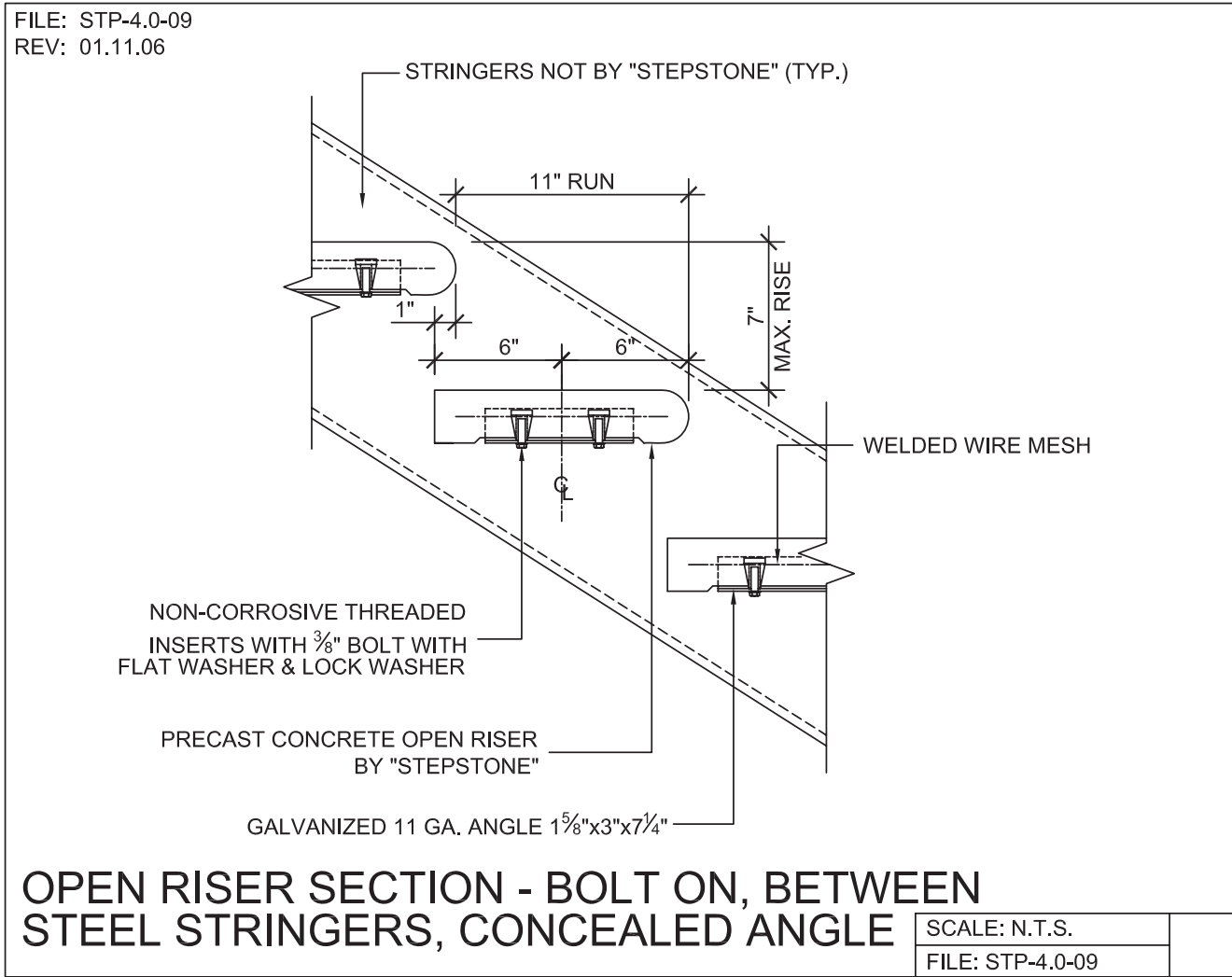
FILE: STP-4.0-08
REV: 01.11.06



**TOP STEP BETWEEN STEEL STRINGERS,
BOLT-ON CONCEALED**

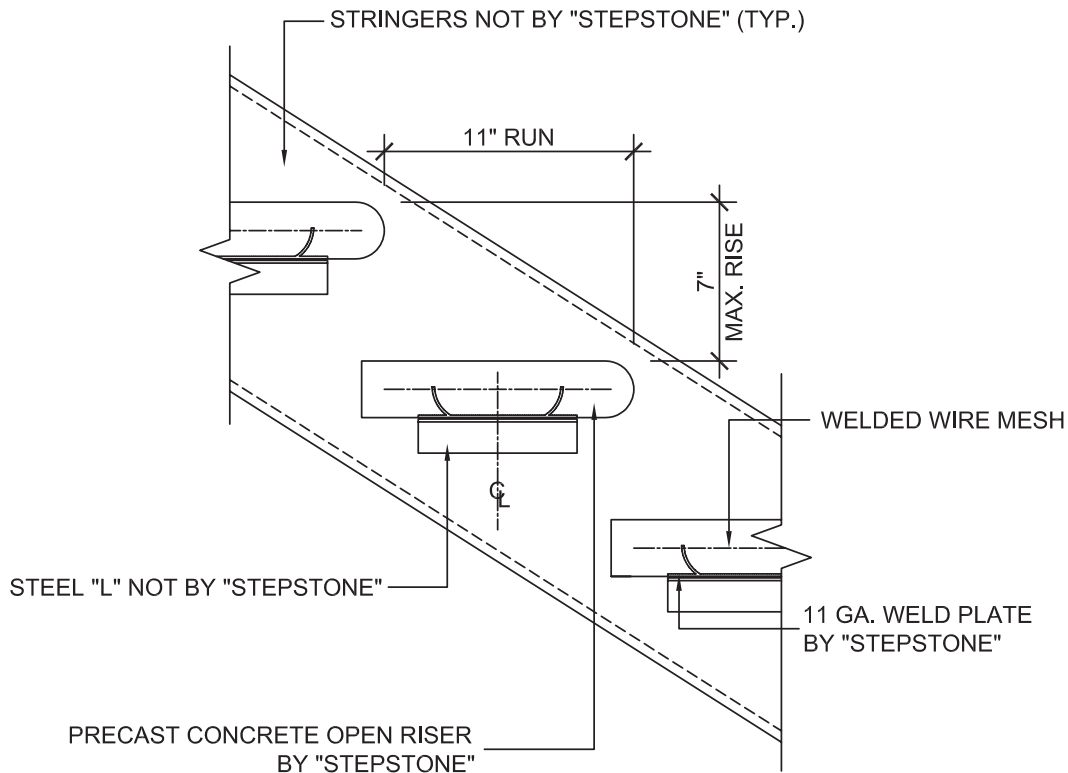
SCALE: N.T.S.	
FILE: STP-4.0-08	

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FILE: STP-4.0-10
REV: 01.11.06

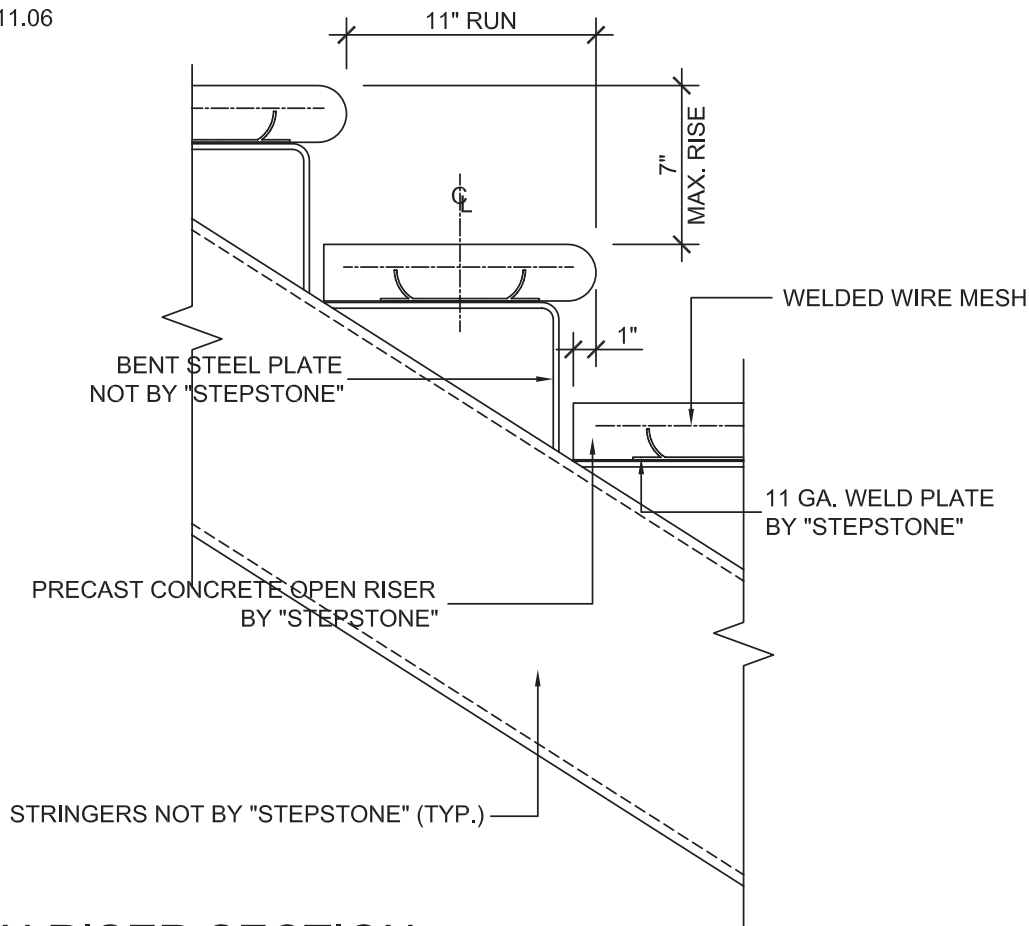


OPEN RISER SECTION - BETWEEN STEEL STRINGERS, WELDED

SCALE: N.T.S.	
FILE: STP-4.0-10	

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FILE: STP-4.0-11
REV: 01.11.06

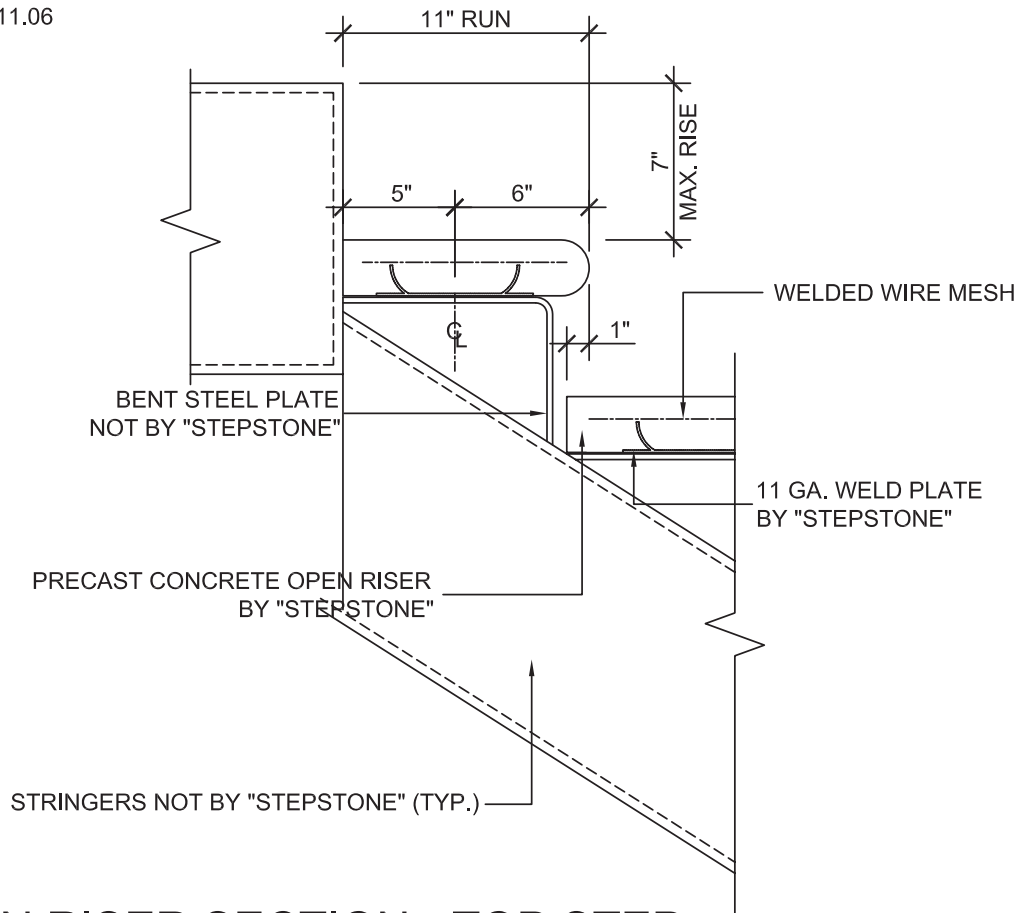


**OPEN RISER SECTION -
ABOVE STEEL STRINGERS, WELDED**

SCALE: N.T.S.	
FILE: STP-4.0-11	

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FILE: STP-4.0-12
 REV: 01.11.06

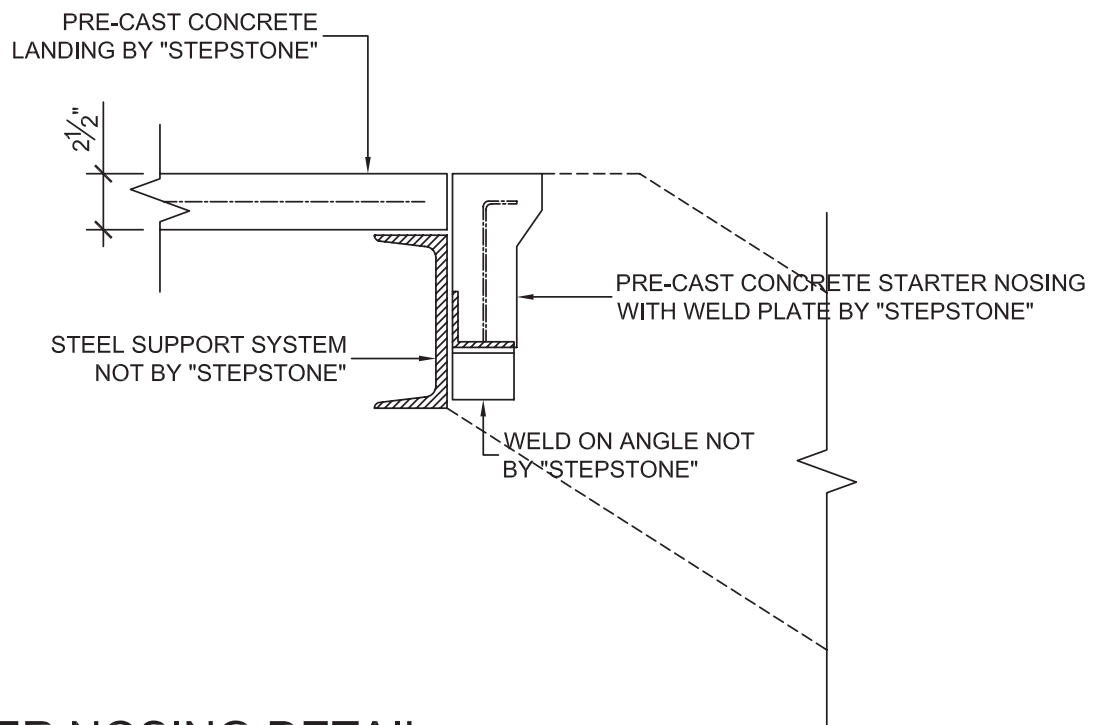


OPEN RISER SECTION - TOP STEP, ABOVE STEEL STRINGERS, WELDED

SCALE: N.T.S.	
FILE: STP-4.0-12	

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FILE: STP-4.0-13
REV: 01.11.06



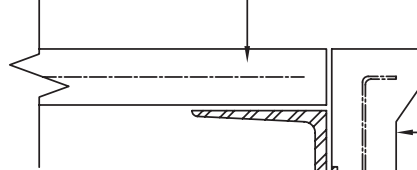
**STARTER NOSING DETAIL
BETWEEN STRINGERS - WELDED**

SCALE: N.T.S.
FILE: STP-4.0-13

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FILE: STP-4.0-14
REV: 01.11.06

PRE-CAST CONCRETE
LANDING BY "STEPSTONE"



PRE-CAST CONCRETE STARTER
NOSING BY "STEPSTONE"

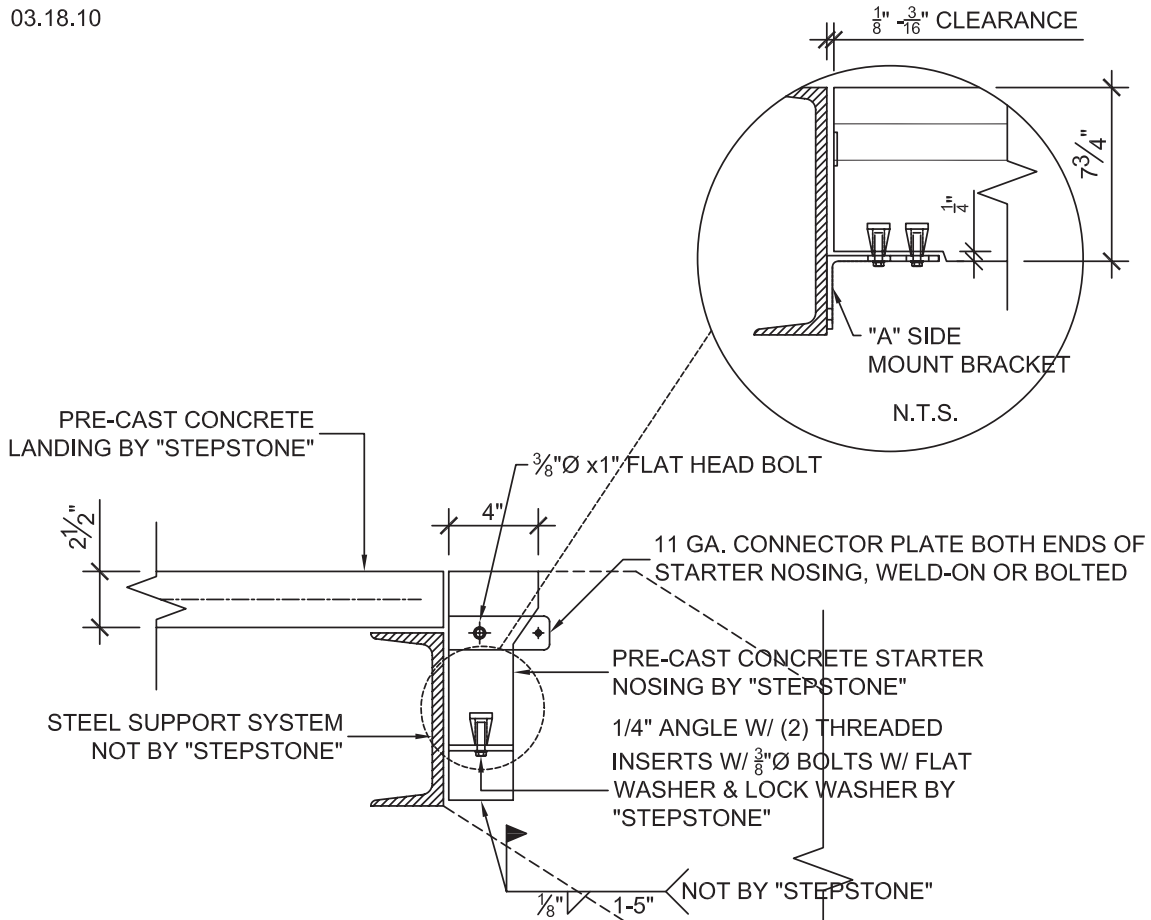
1/8" 1-5/8" NOT BY
"STEPSTONE"

**STARTER NOSING DETAIL
ABOVE STRINGERS - WELDED**

SCALE: N.T.S.
FILE: STP-4.0-14

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FILE: STP-4.0-15
REV: 03.18.10

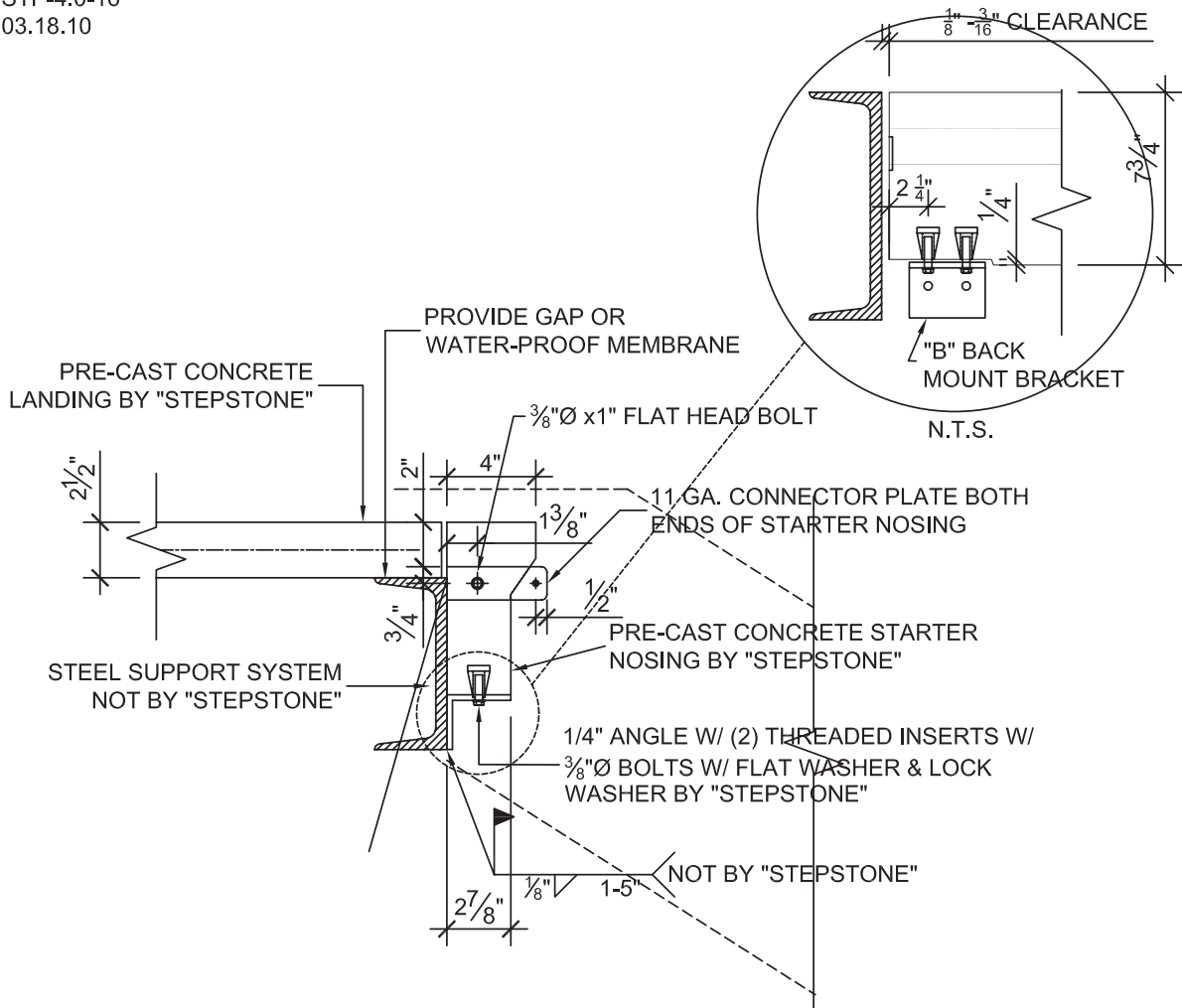


**STARTER NOSING SECTION - OPTION 1
SIDE MOUNT "A" BRACKET**

SCALE: N.T.S.	
FILE: STP-4.0-15	

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FILE: STP-4.0-16
REV: 03.18.10

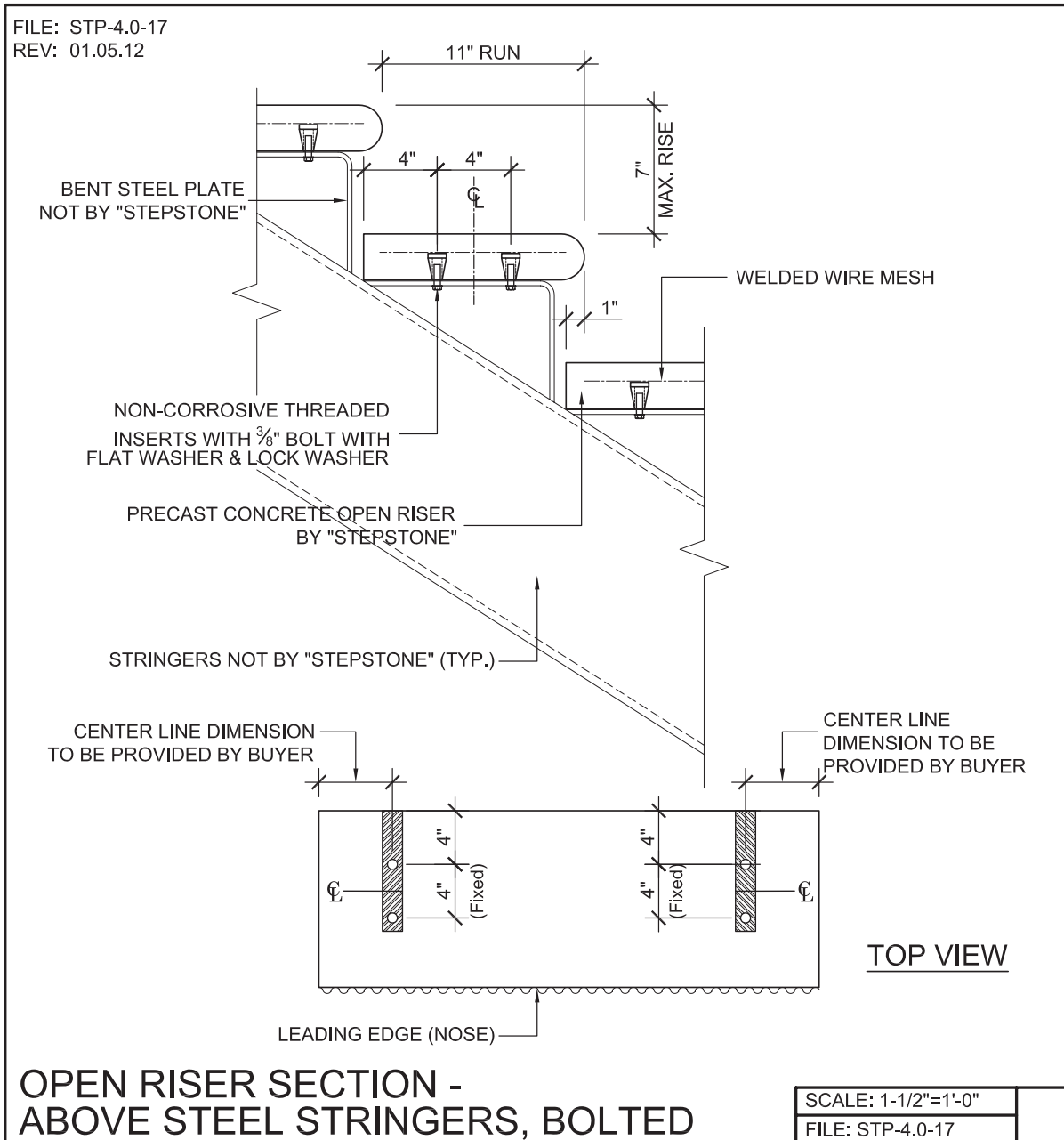


**STARTER NOSING SECTION - OPTION 2
BACK MOUNT "B" BRACKET**

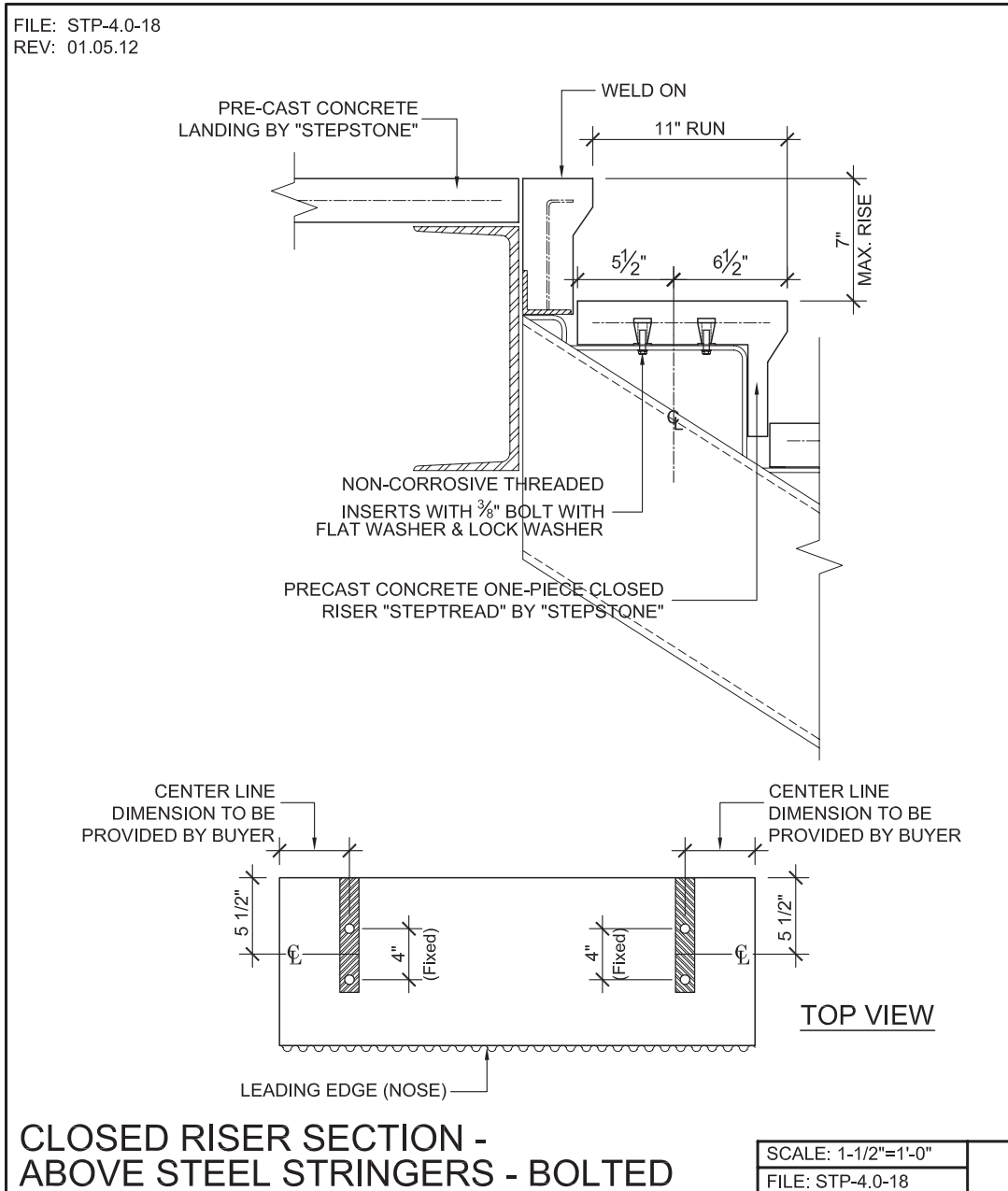
SCALE: N.T.S.	
FILE: STP-4.0-16	

PRECAST CONCRETE TREADS, LANDINGS, AND BALCONIES SHOWN ON PLANS SHALL BE FROM THE "STEPTREAD" SYSTEM BY "STEPSTONE, LLC" OF GARDENA, CA. FOR STEEL OR WOOD CONSTRUCTION. THE MANUFACTURER IS TO SUPPLY ALL PRECAST CONCRETE PARTS WITH EACH "STEPTREAD" AND FEATURING EITHER CAST IN THREADED INSERTS FOR BOLTING OR AN EMBEDDED BOTTOM WELD PLATE FOR WELDING. ALL REINFORCING AND CONNECTIONS WILL BE ZINC PLATED. ONLY ITEMS NOTED BY "STEPSTONE, LLC" SHALL BE FURNISHED BY "STEPSTONE, LLC" SUCH ITEMS SHALL BE INSTALLED BY OTHERS.

FILE: STP-4.0-17
REV: 01.05.12

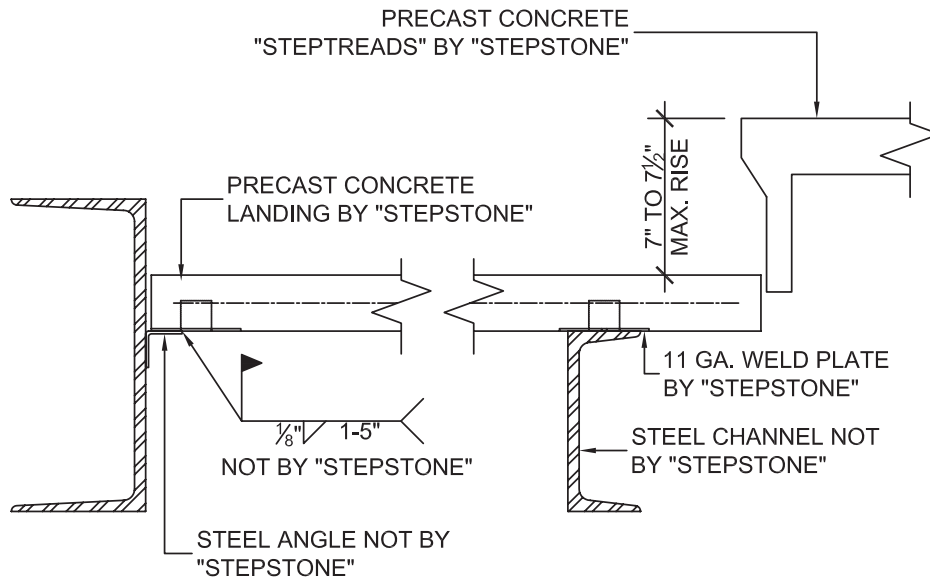


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FILE: STP-4.1-01
REV: 01.11.06

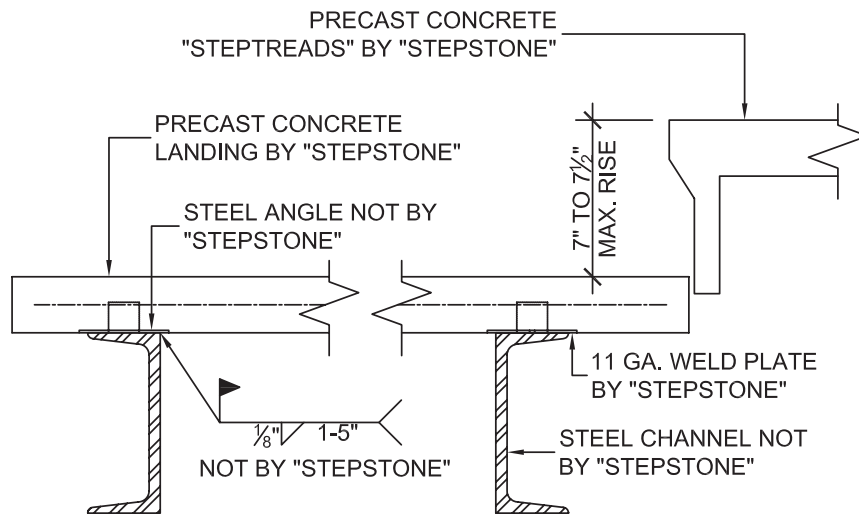


**90° LANDING - CLOSED RISER
BETWEEN STEEL, WELDED**

SCALE: N.T.S.	
FILE: STP-4.1-01	

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FILE: STP-4.1-02
REV: 01.11.06

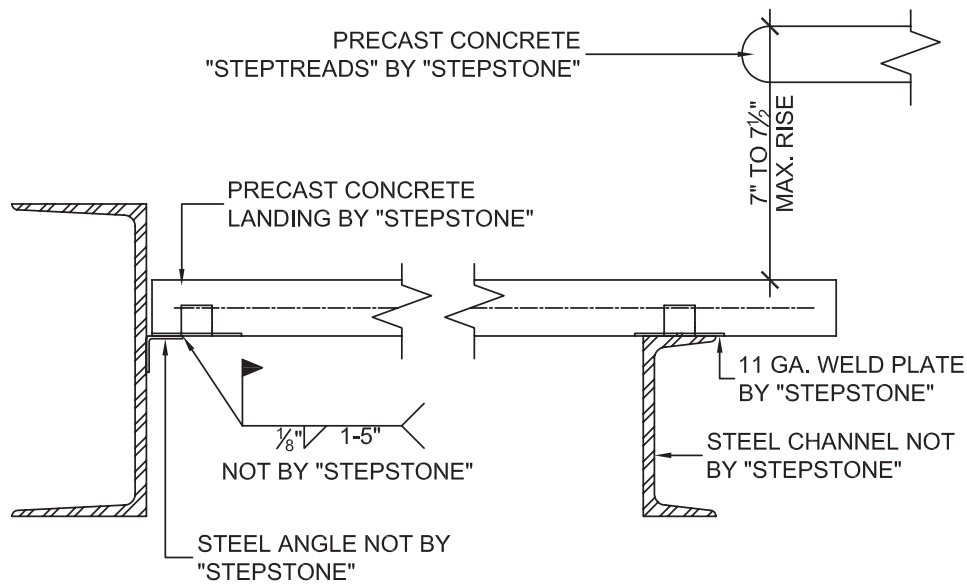


90° LANDING - CLOSED RISER ABOVE STEEL, WELDED

SCALE: N.T.S.
FILE: STP-4.1-02

PRECAST CONCRETE TREADS, LANDINGS, AND BALCONIES SHOWN ON PLANS SHALL BE FROM THE "STEPTREAD" SYSTEM BY "STEPSTONE, LLC" OF GARDENA, CA. FOR STEEL OR WOOD CONSTRUCTION. THE MANUFACTURER IS TO SUPPLY ALL PRECAST CONCRETE PARTS WITH EACH "STEPTREAD" AND FEATURING EITHER CAST IN THREADED INSERTS FOR BOLTING OR AN EMBEDDED BOTTOM WELD PLATE FOR WELDING. ALL REINFORCING AND CONNECTIONS WILL BE ZINC PLATED. ONLY ITEMS NOTED BY "STEPSTONE, LLC" SHALL BE FURNISHED BY "STEPSTONE, LLC" SUCH ITEMS SHALL BE INSTALLED BY OTHERS.

FILE: STP-4.1-03
REV: 01.11.06

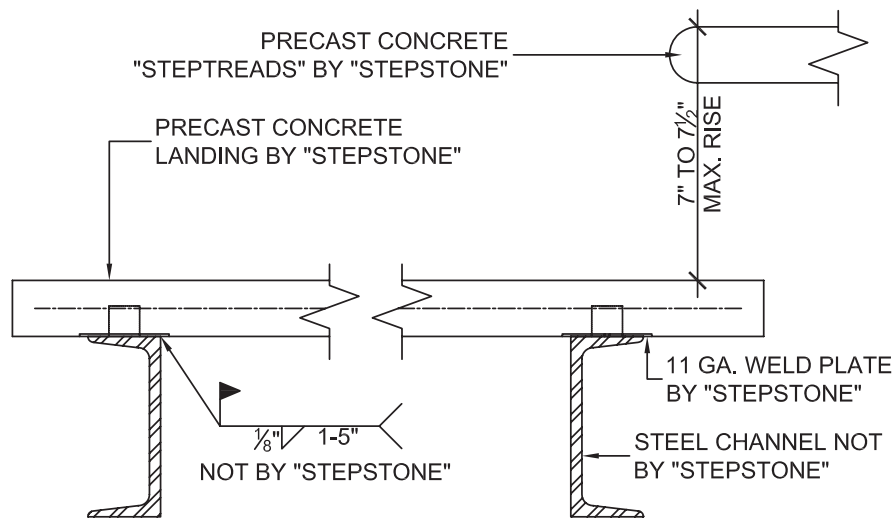


**90° LANDING - OPEN RISER
BETWEEN STEEL, WELDED**

SCALE: N.T.S.	
FILE: STP-4.1-03	

PRECAST CONCRETE TREADS, LANDINGS, AND BALCONIES SHOWN ON PLANS SHALL BE FROM THE "STEPTREAD" SYSTEM BY "STEPSTONE, LLC" OF GARDENA, CA. FOR STEEL OR WOOD CONSTRUCTION. THE MANUFACTURER IS TO SUPPLY ALL PRECAST CONCRETE PARTS WITH EACH "STEPTREAD" AND FEATURING EITHER CAST IN THREADED INSERTS FOR BOLTING OR AN EMBEDDED BOTTOM WELD PLATE FOR WELDING. ALL REINFORCING AND CONNECTIONS WILL BE ZINC PLATED. ONLY ITEMS NOTED BY "STEPSTONE, LLC" SHALL BE FURNISHED BY "STEPSTONE, LLC" SUCH ITEMS SHALL BE INSTALLED BY OTHERS.

FILE: STP-4.1-04
REV: 01.11.06

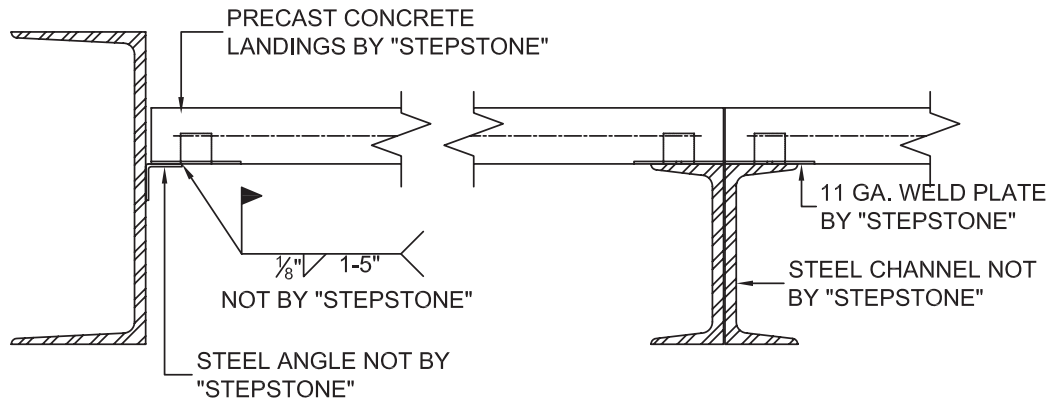


**90° LANDING - OPEN RISER
ABOVE STEEL, WELDED**

SCALE: N.T.S.
FILE: STP-4.1-04

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FILE: STP-4.1-05
REV: 01.11.06

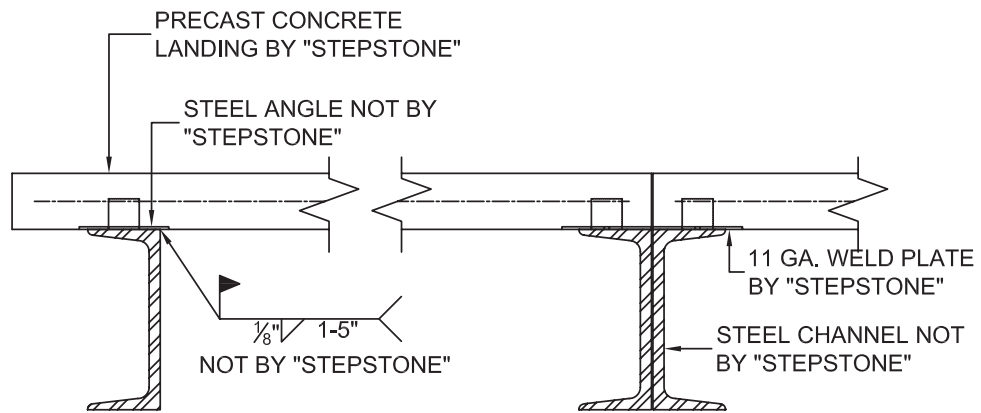


**180° LANDING -
BETWEEN STEEL, WELDED**

SCALE: N.T.S.	
FILE: STP-4.1-05	

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FILE: STP-4.1-06
REV: 01.11.06

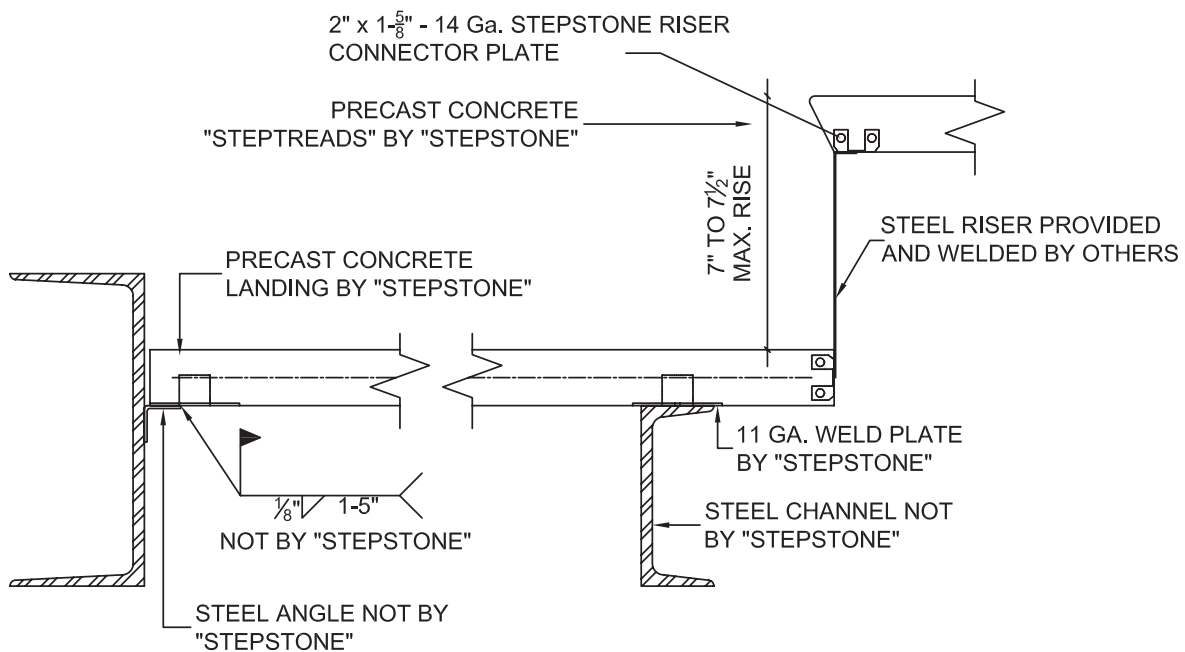


**180° LANDING -
ABOVE STEEL, WELDED**

SCALE: N.T.S.	
FILE: STP-4.1-06	

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FILE: STP-4.1-07
REV: 03.25.10

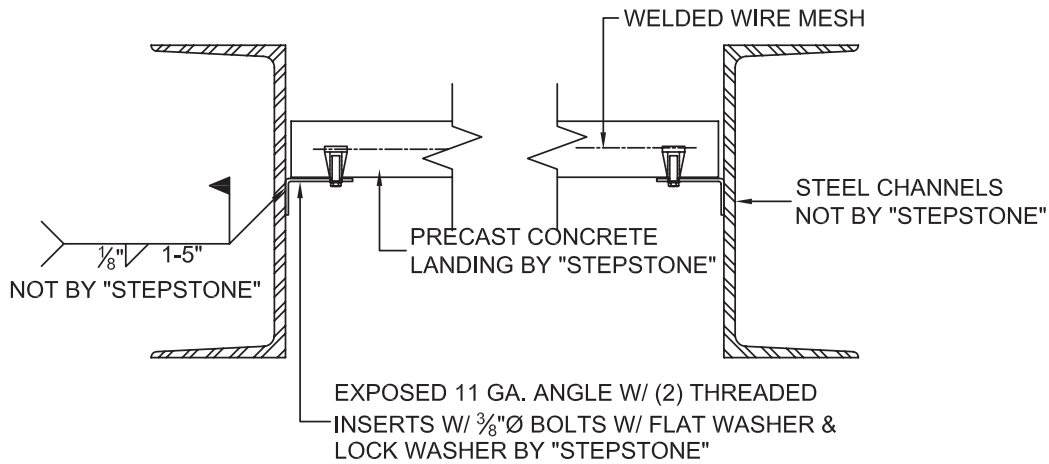


**WEDGE PROFILE WITH
RISER CONNECTOR PLATES**

SCALE: N.T.S.	
FILE: STP-4.1-07	

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FILE: STP-4.1-09
REV: 01.11.06

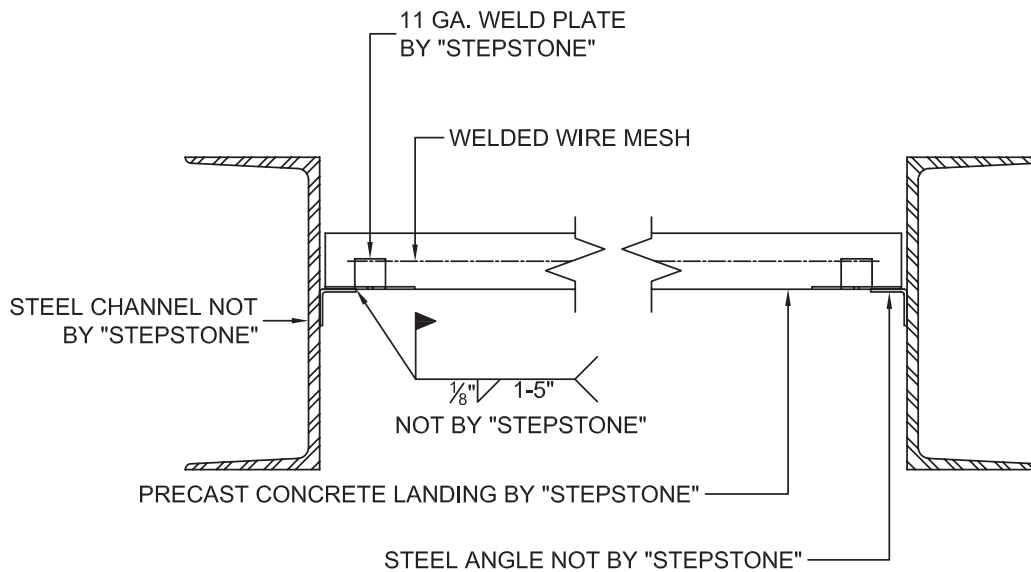


**STRAIGHT LANDING - BETWEEN STEEL,
BOLTED, EXPOSED**

SCALE: N.T.S.
FILE: STP-4.1-09

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FILE: STP-4.1-10
REV: 01.11.06

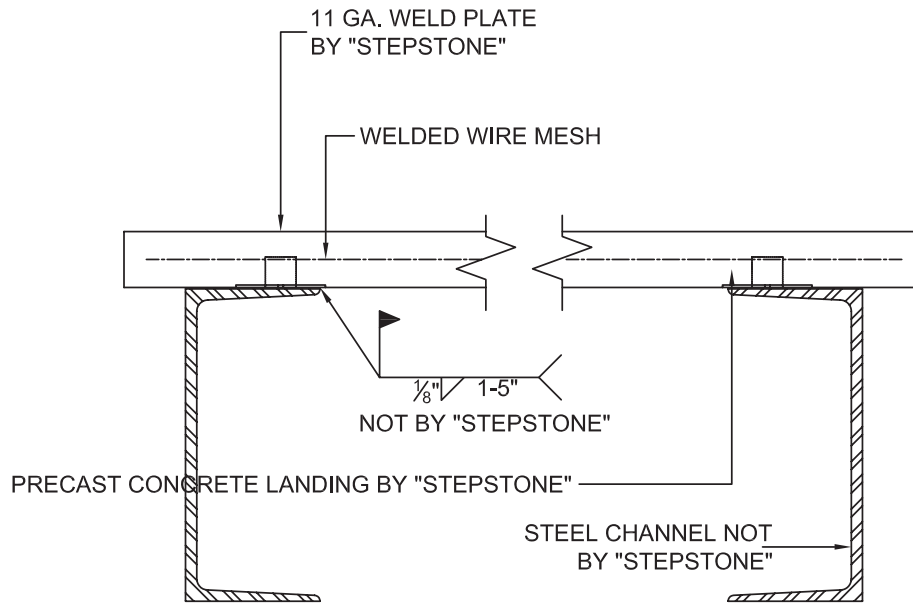


**STRAIGHT LANDING DETAIL -
BETWEEN STEEL, WELDED**

SCALE: N.T.S.
FILE: STP-4.1-10

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FILE: STP-4.1-11
REV: 01.11.06



**STRAIGHT LANDING -
ABOVE STEEL, WELDED**

SCALE: N.T.S.	
FILE: STP-4.1-11	

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